

2/20/2023 3:33 PM

JELD-WEN, inc.

CUSTOM COLLECTION ALUMINUM CLAD WOOD MULLION ASSEMBLIES (NON-HVHZ) (NON-IMPACT)



JELD-WEN, inc.
3737 LAKEPORT BOULEVARD
KLAMATH FALLS, OR 97601
PH: (541) 882-3451 FX: (541) 850-2609

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION OF THE MAXIMUM SIZE LISTED.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- NAIL FIN:** FOR INSTALLATION INTO 2X WOOD FRAMING USE 5D ROOFING NAILS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- THROUGH FRAME:** FOR INSTALLATION INTO 2X WOOD FRAMING USE #10 WOOD SCREW OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- THROUGH FRAME:** FOR INSTALLATION INTO CONCRETE OR MASONRY USE 3/16 INCH DIAMETER ITW TAPCON INSTALLATION ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/4 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- ANCHOR STRAP:** FOR INSTALLATION INTO 2X WOOD FRAMING USE (2) #8 WOOD SCREWS PER STRAP OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
 - WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
 - CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.
 - CMU - STRENGTH CONFORMANCE TO ASTM C90.

GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC), EXCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - AAMA/WDMA/CSA 101/I.S.2/A440-08
 - AAMA 450-10
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT IN NON-HVHZ AREAS.
- APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** FOR THIS PRODUCT IN **WIND BORNE DEBRIS REGIONS IN WIND ZONE 3 OR LESS**. INDIVIDUAL WINDOW UNITS MUST BE IMPACT RATED WHERE APPLICABLE.
- APPROVED IMPACT PROTECTIVE SYSTEM **IS REQUIRED** FOR THIS PRODUCT IN **WIND BORNE DEBRIS REGION IN WIND ZONE 4**.
- FRAME MATERIAL: PRESSURE TREATED PINE WITH AURALAST®
- CLADDING MATERIAL: ALUMINUM 6063-T5
- LVL MULLION COMPLIES WITH APPLICABLE STANDARDS SET FORTH IN CHAPTER 23 OF THE CURRENT FBC.

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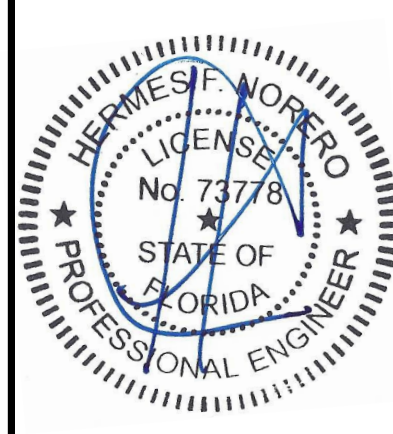
TITLE: CUSTOM COLLECTION ALUMINUM CLAD WOOD MULLION ASSEMBLIES (NON-HVHZ) (NON-IMPACT)

INSTALLATION & GENERAL NOTES

PREPARED BY: BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
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REMARKS	BY	DATE
6TH FBC CODE CHANGE	CL	8.31.17
TABLE UPDATES	SM	7.18.19
7TH FBC CODE CHANGE	SR	3.30.20
8TH FBC CODE CHANGE	MG	2.08.23

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DANIA BEACH, FL 33004
FBPE CERT. OF AUTHORIZATION No. 29578

DATE: **08.13.18**

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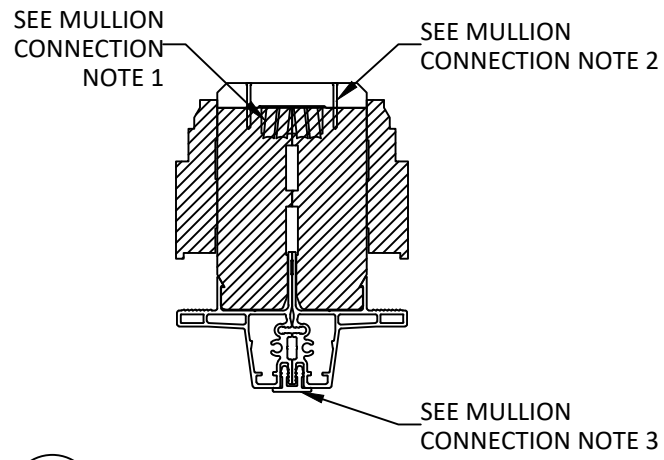
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DWG. #: **JW068**

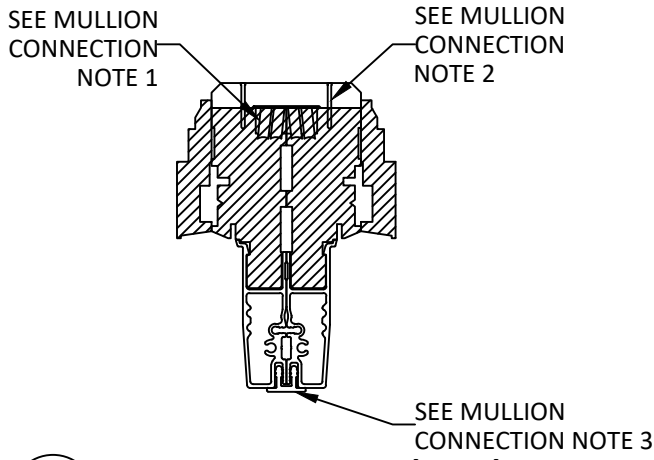
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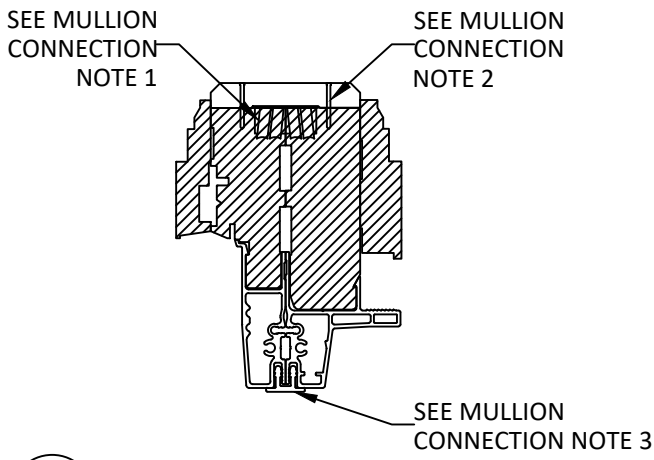
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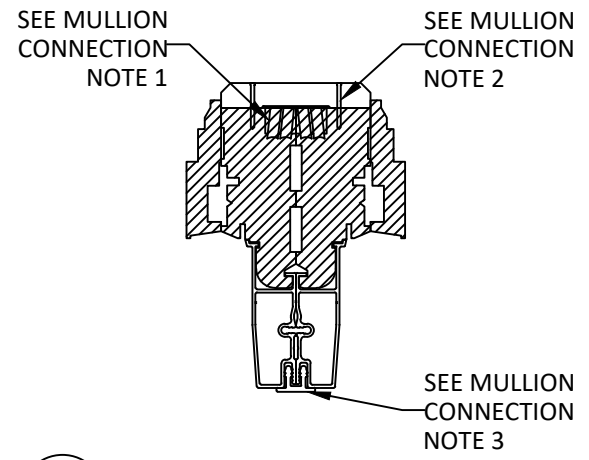
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VERTICAL MULLION



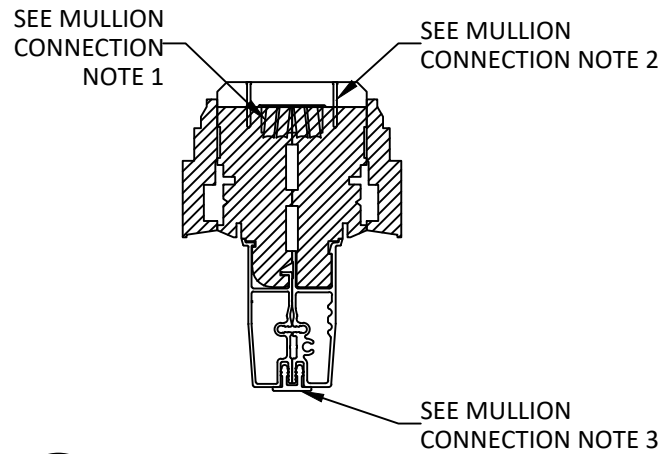
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2 **IN SASH - IN SASH (GEO)**
VERTICAL MULLION



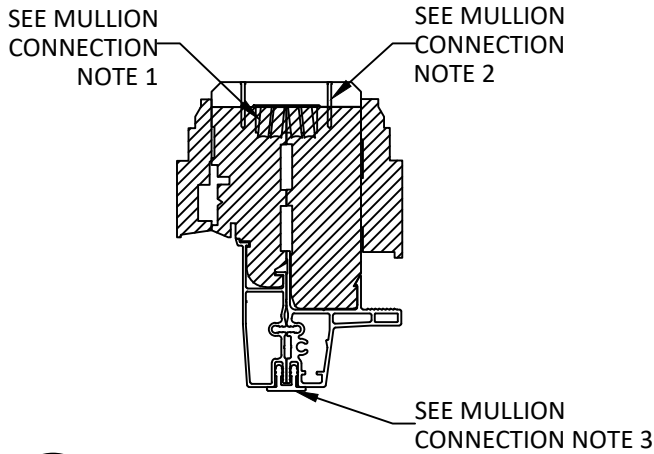
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2 **IN SASH GEO - DIRECT SET**
VERTICAL MULLION



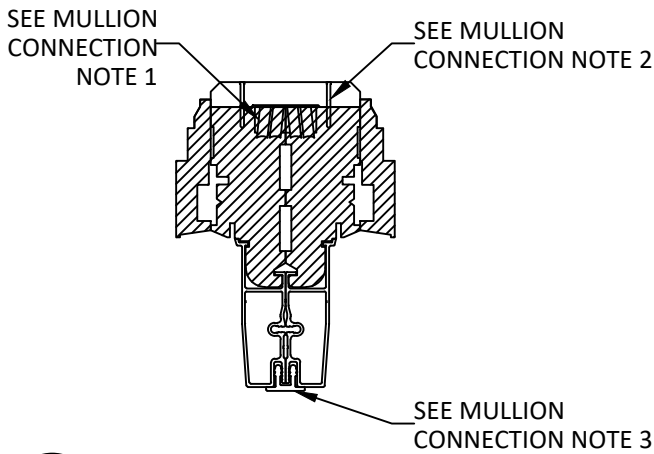
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2 **DUAL CASEMENT FIXED**
VERTICAL MULLION



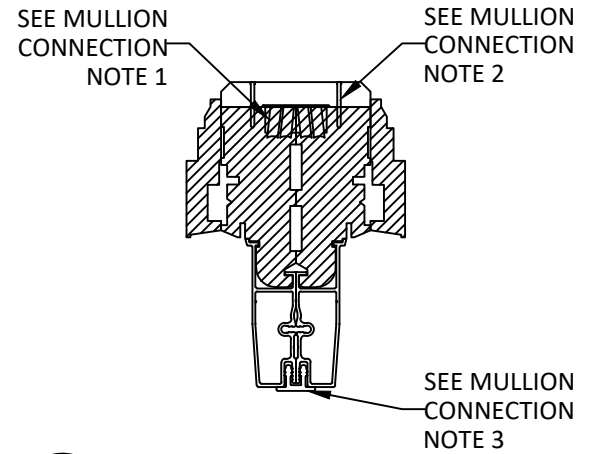
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VERTICAL MULLION



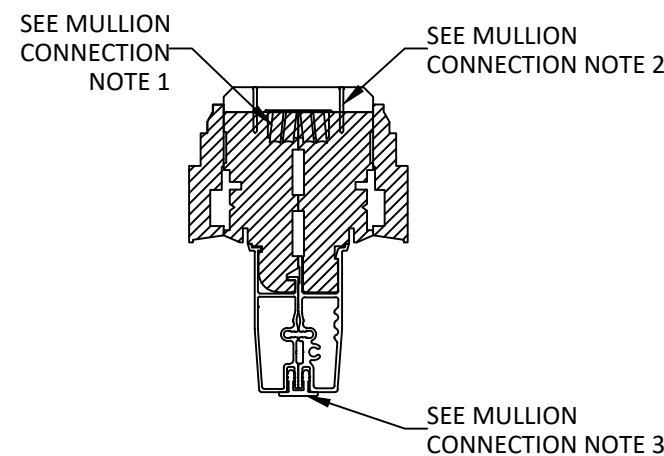
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VERTICAL MULLION



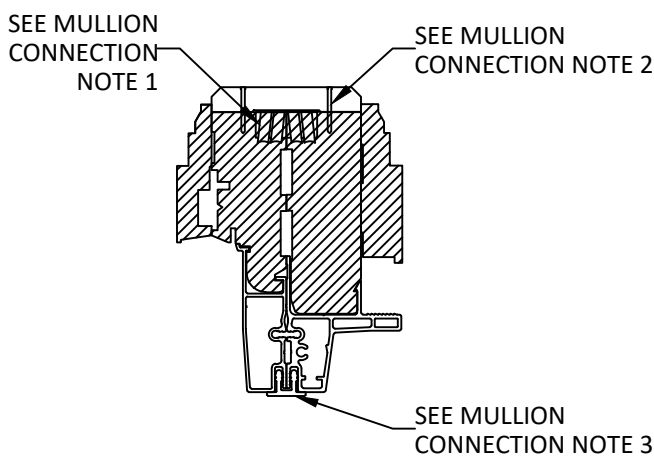
C7
2 **AWNING - AWNING**
VERTICAL MULLION



C8
2 **AWNING-AWNING FIXED**
VERTICAL MULLION



C9
2 **AWNING - IN SASH GEO**
VERTICAL MULLION



C10
2 **AWNING - DIRECT SET**
VERTICAL MULLION

MULLION GROUP	TABLE
CASEMENT	1

- MULLION CONNECTION NOTES**
- MULLION FRAMES FASTENED TOGETHER AT THE INTERIOR USING 1" X 1/2" LONG CORRUGATED STAPLES 1" FROM EACH END & 3" O.C. ALONG FULL LENGTH OF MULLION SPAN.
 - WOOD MULLION COVERS ATTACHED TO MULLION ASSEMBLIES AT THE INTERIOR USING (2) ROWS OF 18 GA. X 1" NAILS 1" FROM EACH END & 10" O.C. ALONG FULL LENGTH OF MULLION SPAN.
 - CONT. ALUMINUM EXTRUDED MULLION CLIP IS USED AT THE EXTERIOR ALUMINIUM FRAME CLADDING ON ALL ASSEMBLIES.



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TITLE: CUSTOM COLLECTION ALUMINUM CLAD
WOOD MULLION ASSEMBLIES
(NON-HVHZ) (NON-IMPACT)
VERTICAL MULLION
ASSEMBLIES: CASEMENT (1)

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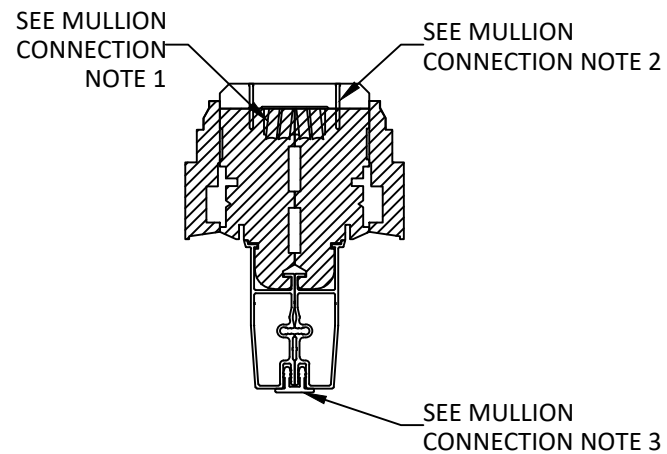
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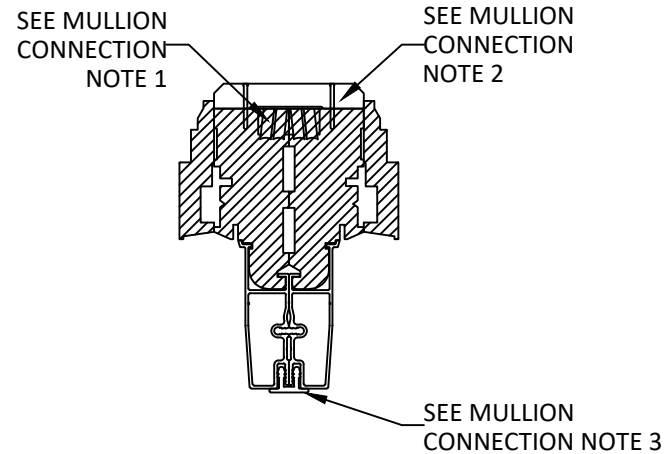
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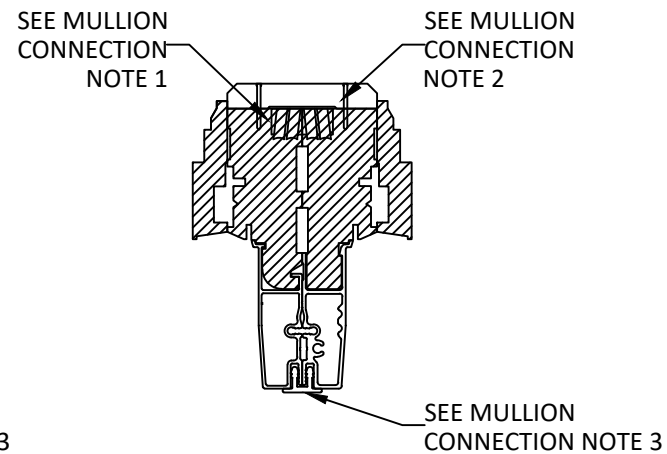
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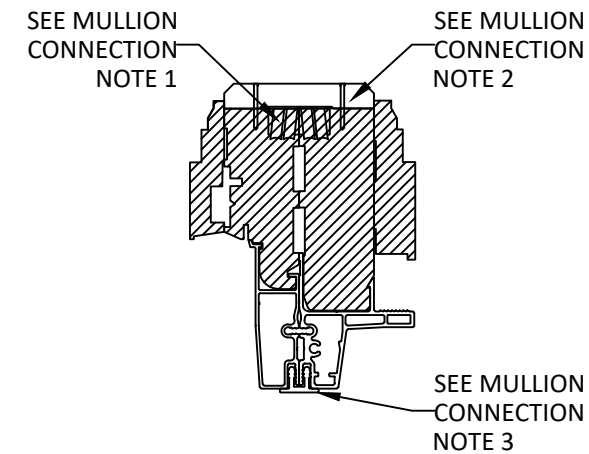
C11 CASEMENT - CASEMENT
 3 VERTICAL MULLION



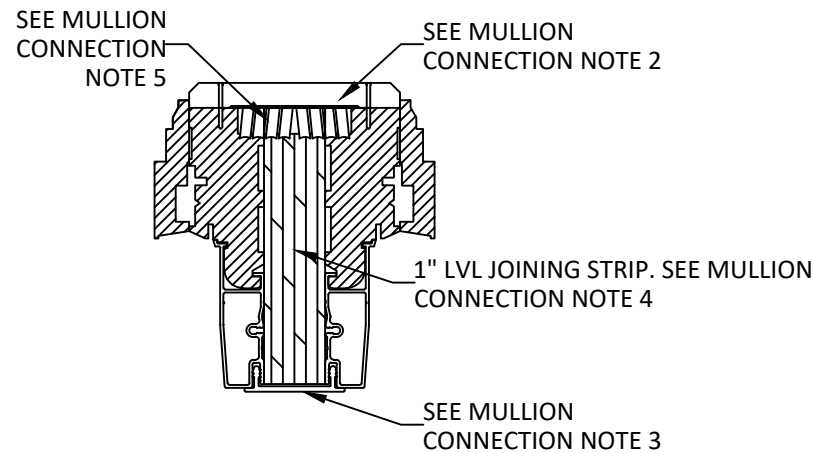
C12 CASEMENT - FIXED CW
 3 VERTICAL MULLION



C13 CASEMENT-IN SASH (GEO)
 3 VERTICAL MULLION



C14 CASEMENT - DIRECT SET
 3 VERTICAL MULLION



C31 CASEMENT - CASEMENT
 3 1" VERTICAL LVL MULLION

MULLION GROUP	TABLE
CASEMENT	1

MULLION CONNECTION NOTES

- MULLION FRAMES FASTENED TOGETHER AT THE INTERIOR USING 1" X 1/2" LONG CORRUGATED STAPLES 1" FROM EACH END & 3" O.C. ALONG FULL LENGTH OF MULLION SPAN.
- WOOD MULLION COVERS ATTACHED TO MULLION ASSEMBLIES AT THE INTERIOR USING (2) ROWS OF 18 GA. X 1" NAILS 1" FROM EACH END & 10" O.C. ALONG FULL LENGTH OF MULLION SPAN.
- CONT. ALUMINUM EXTRUDED MULLION CLIP IS USED AT THE EXTERIOR ALUMINUM FRAME CLADDING ON ALL ASSEMBLIES.
- OPTIONAL 1" X 4-1/2" LVL MULLION.
- STAPLES ALTERNATED FROM SIDE TO SIDE, 3" O.C. ALONG LVL MULLION.

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 WOOD MULLION ASSEMBLIES
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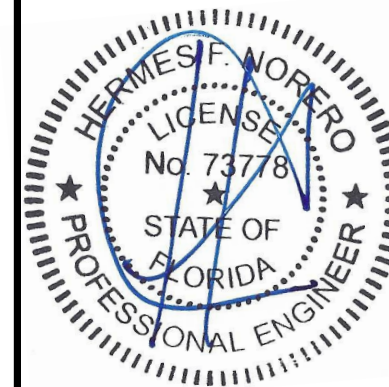
VERTICAL MULLION
 ASSEMBLIES: CASEMENT (2)

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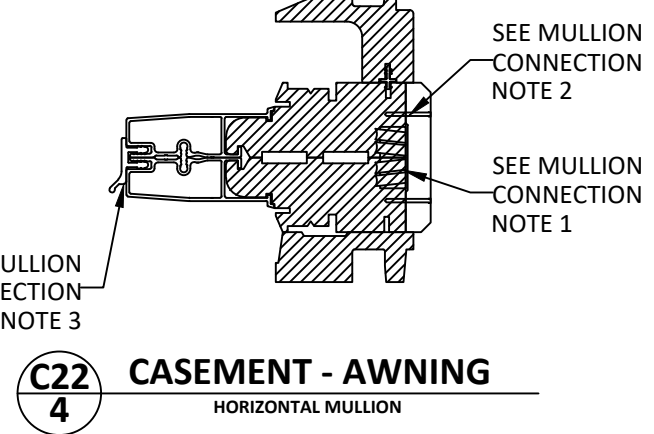
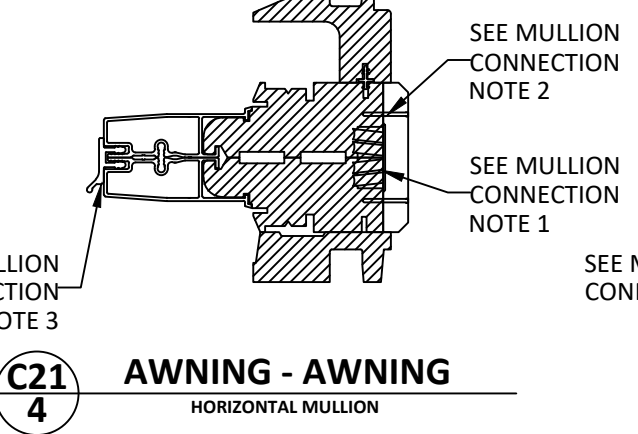
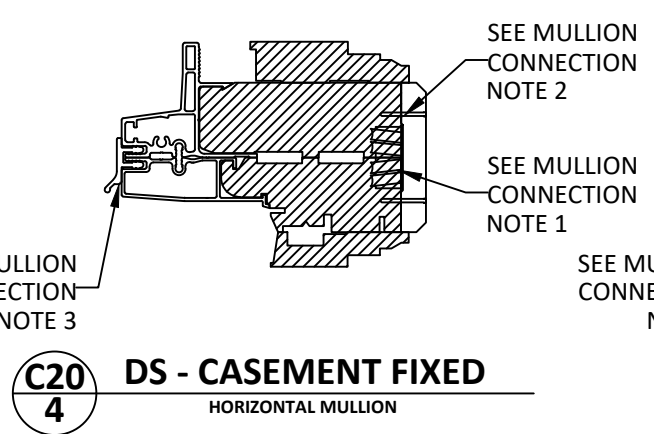
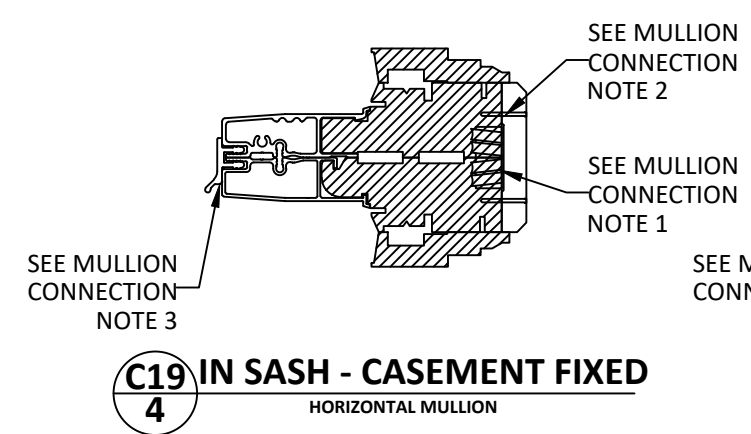
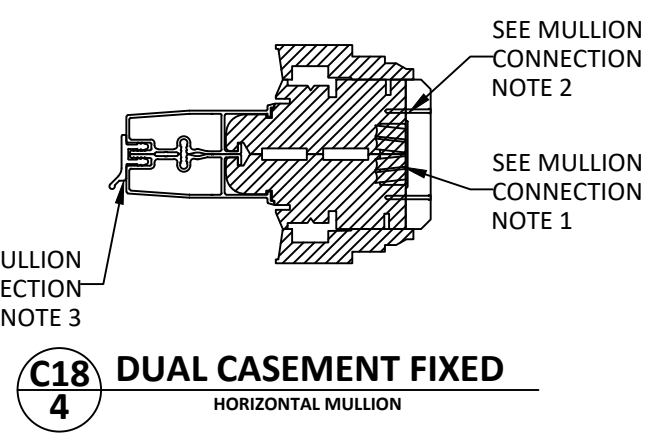
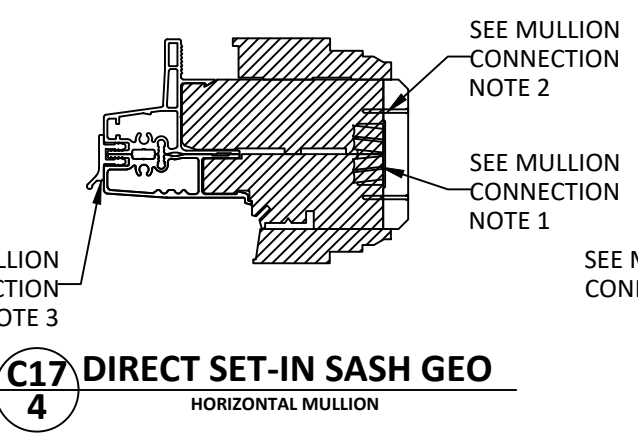
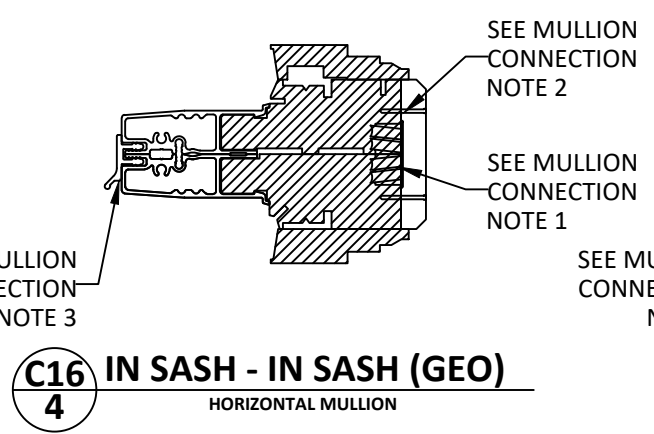
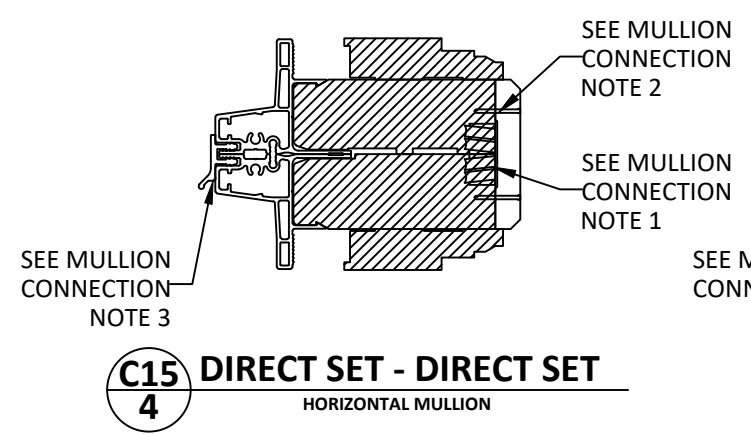
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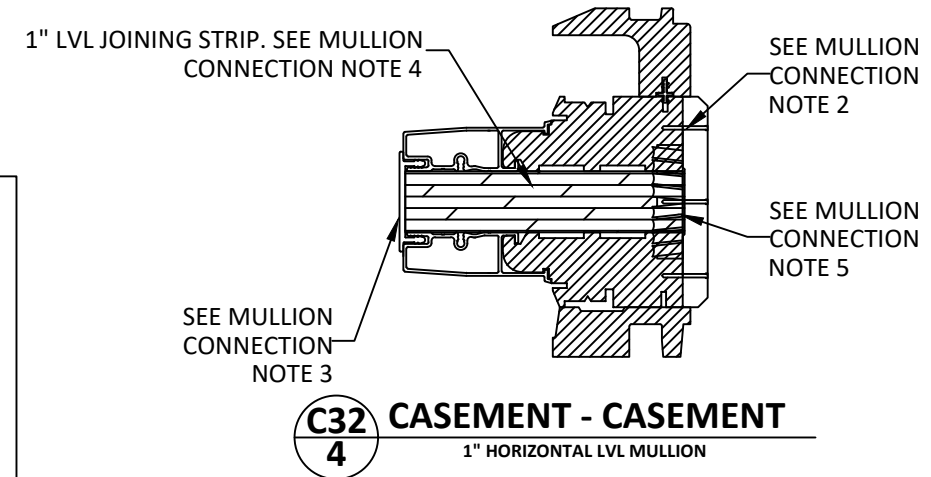
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HORIZONTAL MULLION
ASSEMBLIES: CASEMENT (1)

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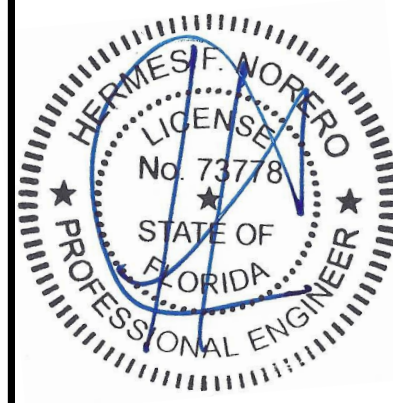
MULLION GROUP	TABLE
CASEMENT	1

- MULLION CONNECTION NOTES**
- MULLION FRAMES FASTENED TOGETHER AT THE INTERIOR USING 1" X 1/2" LONG CORRUGATED STAPLES 1" FROM EACH END & 3" O.C. ALONG FULL LENGTH OF MULLION SPAN.
 - WOOD MULLION COVERS ATTACHED TO MULLION ASSEMBLIES AT THE INTERIOR USING (2) ROWS OF 18 GA. X 1" NAILS 1" FROM EACH END & 10" O.C. ALONG FULL LENGTH OF MULLION SPAN.
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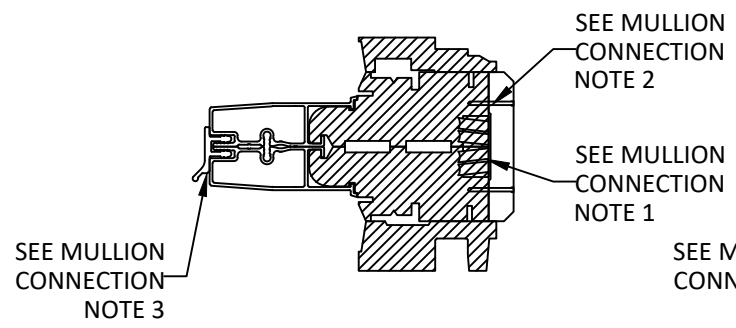


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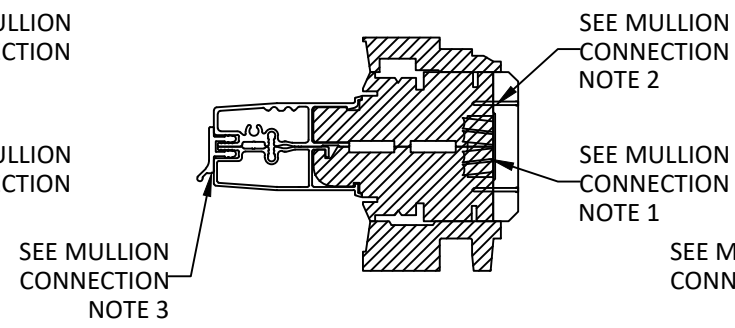
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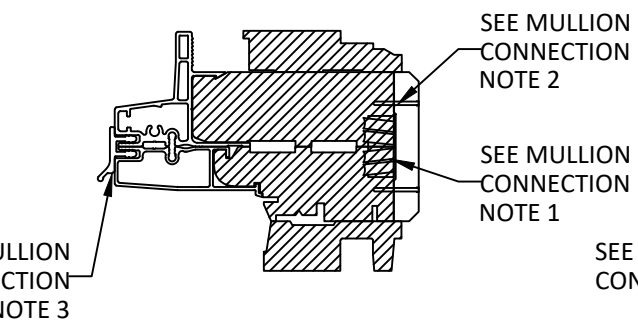
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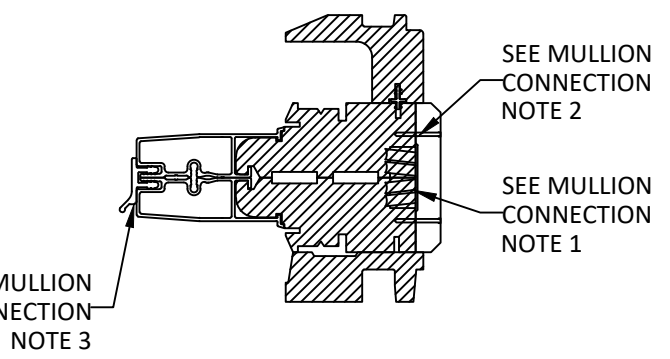
C23 **AWNING FIXED - AWNING**
HORIZONTAL MULLION



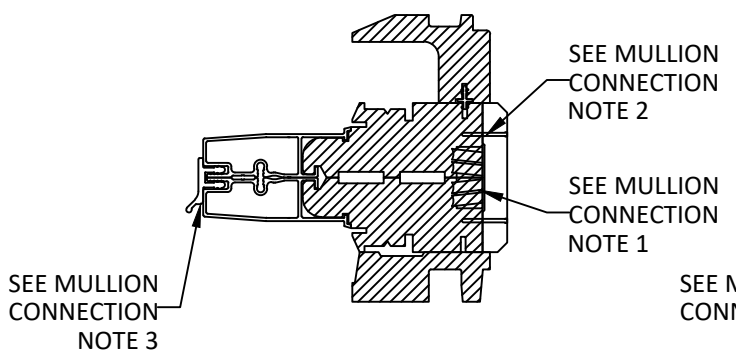
C24 **IN SASH GEO - AWNING**
HORIZONTAL MULLION



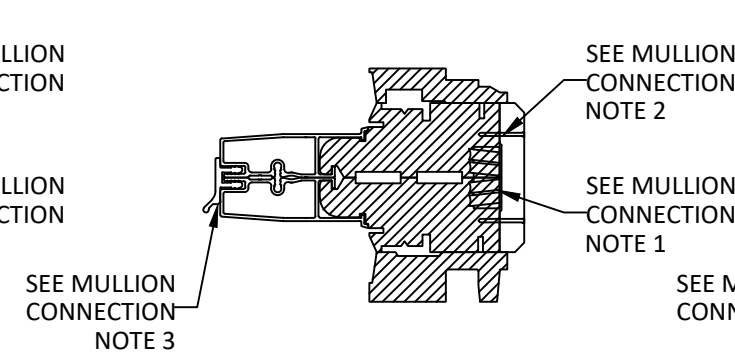
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HORIZONTAL MULLION



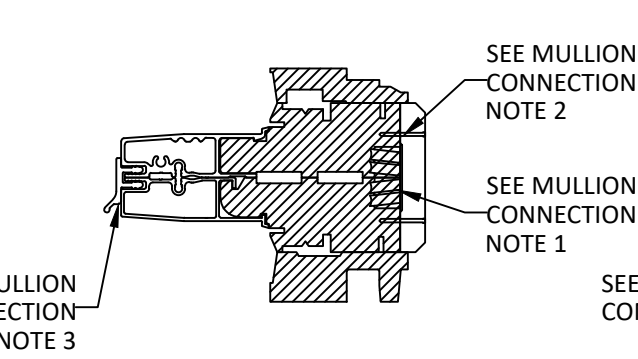
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HORIZONTAL MULLION



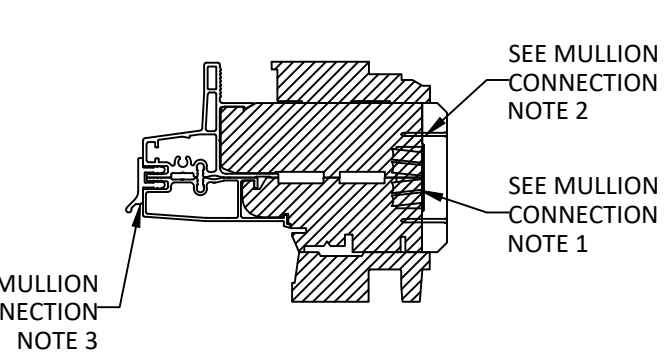
C27 **AWNING - CASEMENT**
HORIZONTAL MULLION



C28 **FCW - CASEMENT**
HORIZONTAL MULLION



C29 **IN SASH GEO - CASEMENT**
HORIZONTAL MULLION



C30 **DIRECT SET - CASEMENT**
HORIZONTAL MULLION

MULLION GROUP	TABLE
CASEMENT	1

- MULLION CONNECTION NOTES**
- MULLION FRAMES FASTENED TOGETHER AT THE INTERIOR USING 1" X 1/2" LONG CORRUGATED STAPLES 1" FROM EACH END & 3" O.C. ALONG FULL LENGTH OF MULLION SPAN.
 - WOOD MULLION COVERS ATTACHED TO MULLION ASSEMBLIES AT THE INTERIOR USING (2) ROWS OF 18 GA. X 1" NAILS 1" FROM EACH END & 10" O.C. ALONG FULL LENGTH OF MULLION SPAN.
 - CONT. ALUMINUM EXTRUDED MULLION CLIP IS USED AT THE EXTERIOR ALUMINUM FRAME CLADDING ON ALL ASSEMBLIES.

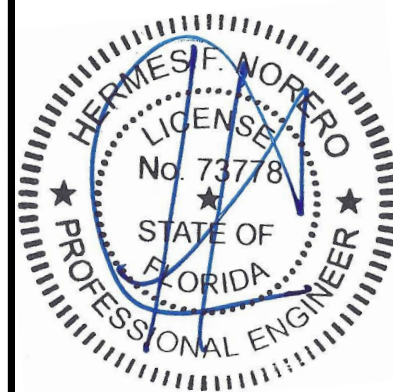
TITLE: CUSTOM COLLECTION ALUMINUM CLAD
WOOD MULLION ASSEMBLIES
(NON-HVHZ) (NON-IMPACT)
HORIZONTAL MULLION
ASSEMBLIES: CASEMENT (2)

PREPARED BY:
BUILDING DROPS, INC.
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FAX: (954)744-4738
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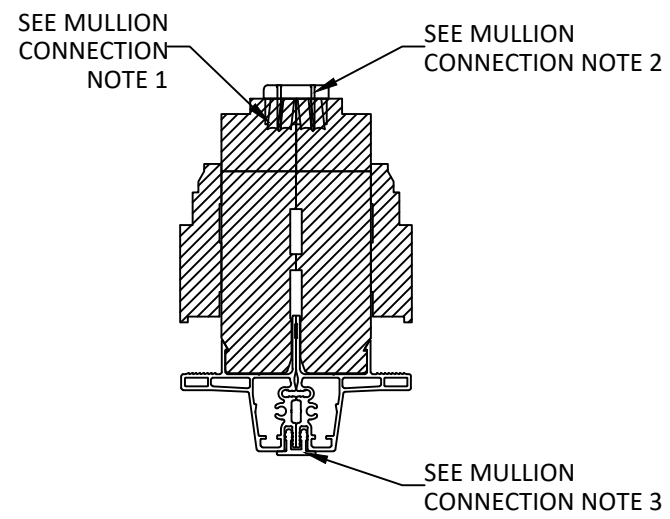
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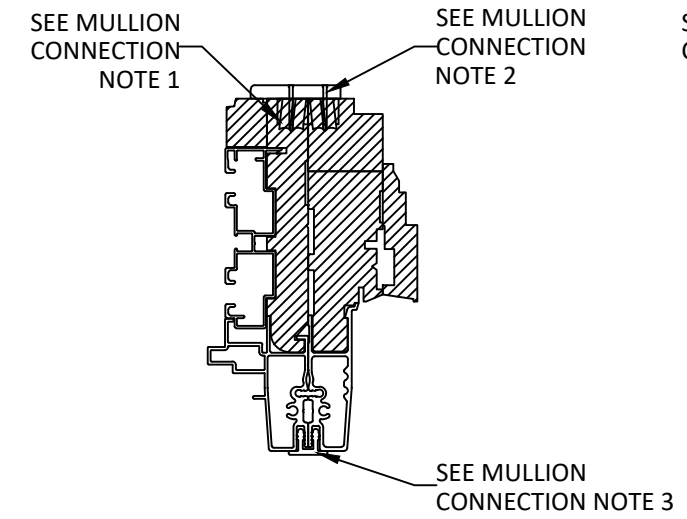
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FLORIDA P.E. No 73778
BUILDING DROPS, INC
398 E. DANIA BEACH BLVD. # 338
DANIA BEACH, FL 33004
FBPE CERT. OF AUTHORIZATION No. 29578

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DWG. #:	JW068	
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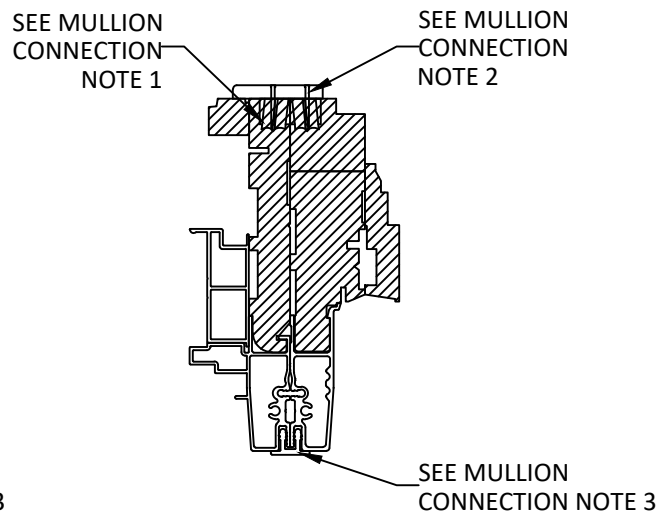
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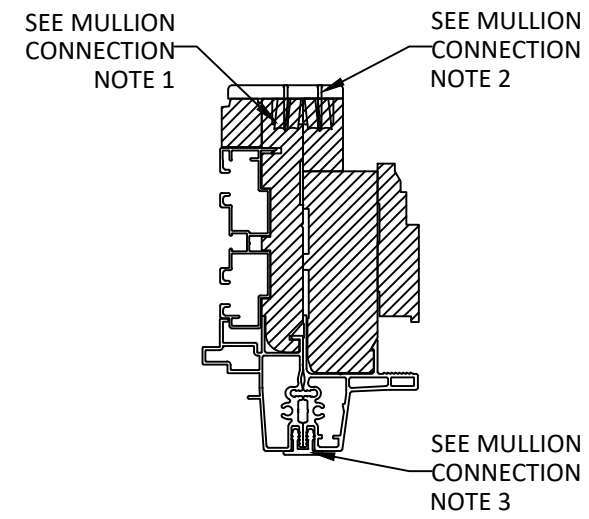
D1
6 DIRECT SET - DIRECT SET
VERTICAL MULLION



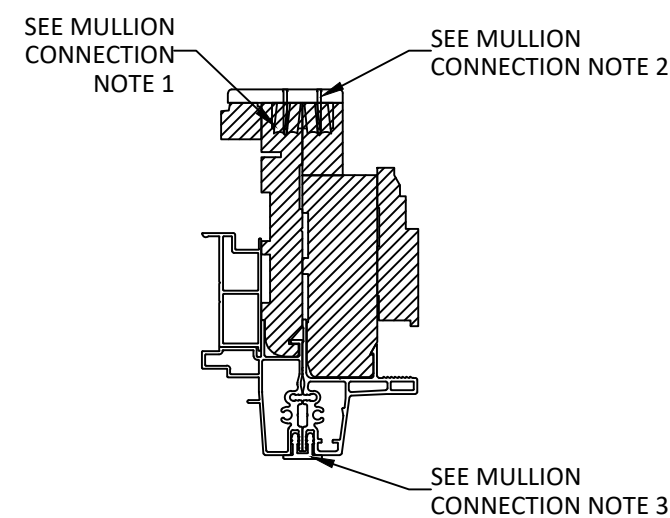
D2
6 DH - IN SASH (GEO)
VERTICAL MULLION



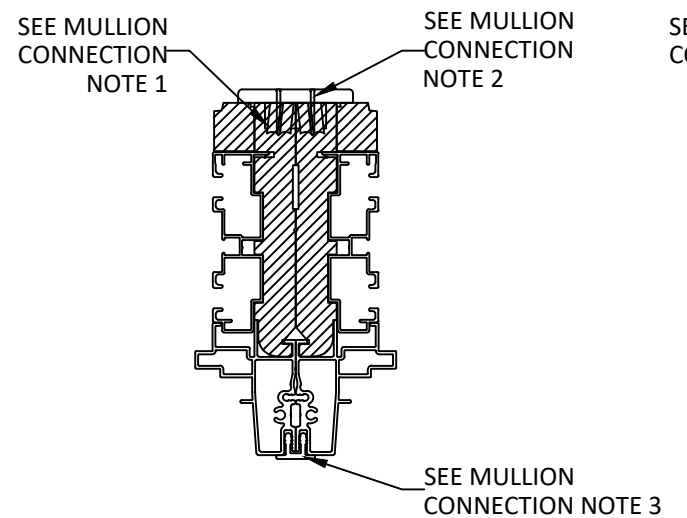
D3
6 DH FIXED - IN SASH GEO
VERTICAL MULLION



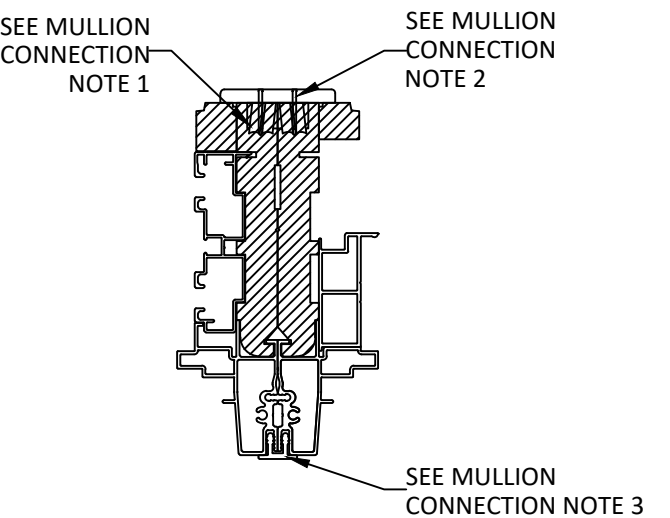
D4
6 DH - DIRECT SET
VERTICAL MULLION



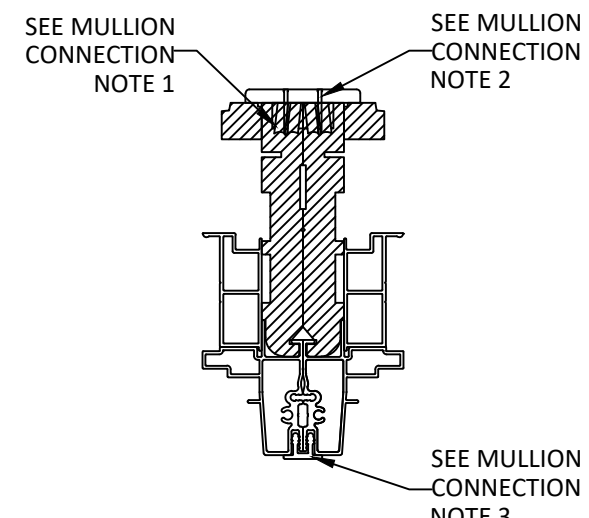
D5
6 DH FIXED - DIRECT SET
VERTICAL MULLION



D6
6 DUAL DOUBLE HUNG
VERTICAL MULLION



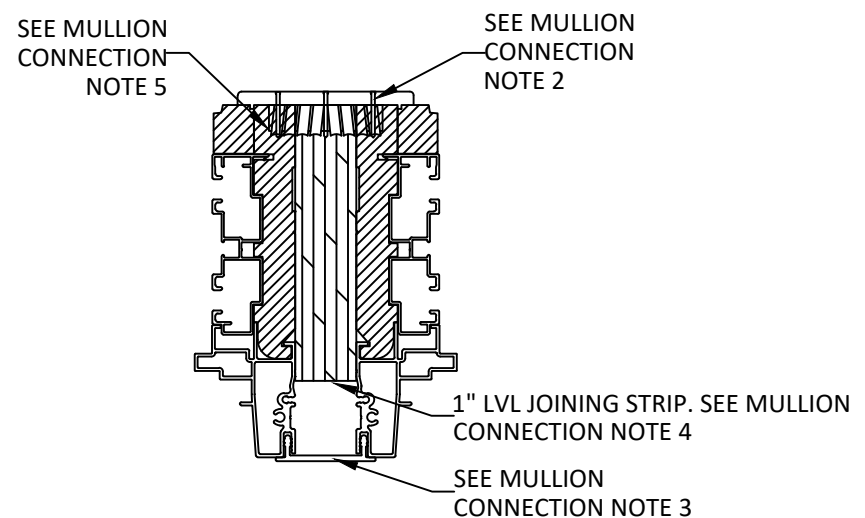
D7
6 DOUBLE HUNG - DH FIXED
VERTICAL MULLION



D8
6 DH FIXED - DH FIXED
VERTICAL MULLION

MULLION GROUP	TABLE
DOUBLE HUNG	2

- MULLION CONNECTION NOTES**
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 - OPTIONAL 1" X 4-1/2" LVL MULLION.
 - STAPLES ALTERNATED FROM SIDE TO SIDE, 3" O.C. ALONG LVL MULLION.



D16
6 DUAL DOUBLE HUNG
1" VERTICAL LVL MULLION



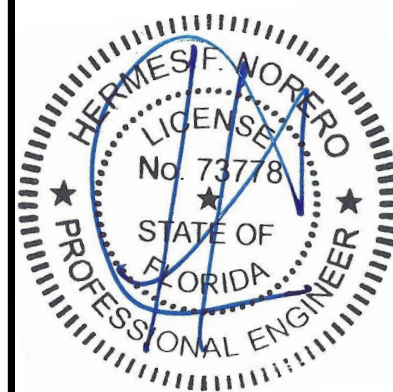
JELD-WEN, inc.
3737 LAKEPORT BOULEVARD
KLAMATH FALLS, OR 97601
PH: (541) 882-3451 FX: (541) 850-2609

TITLE: CUSTOM COLLECTION ALUMINUM CLAD WOOD MULLION ASSEMBLIES (NON-HVHZ) (NON-IMPACT) VERTICAL MULLION ASSEMBLIES: DOUBLE HUNG

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SCALE:	NTS	
DWG. #:	JW068	

SHEET: 6 OF 12

TITLE: CUSTOM COLLECTION ALUMINUM CLAD
WOOD MULLION ASSEMBLIES
(NON-HVHZ) (NON-IMPACT)

HORIZONTAL MULLION
ASSEMBLIES: DOUBLE HUNG

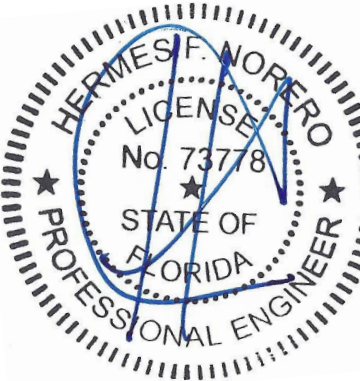
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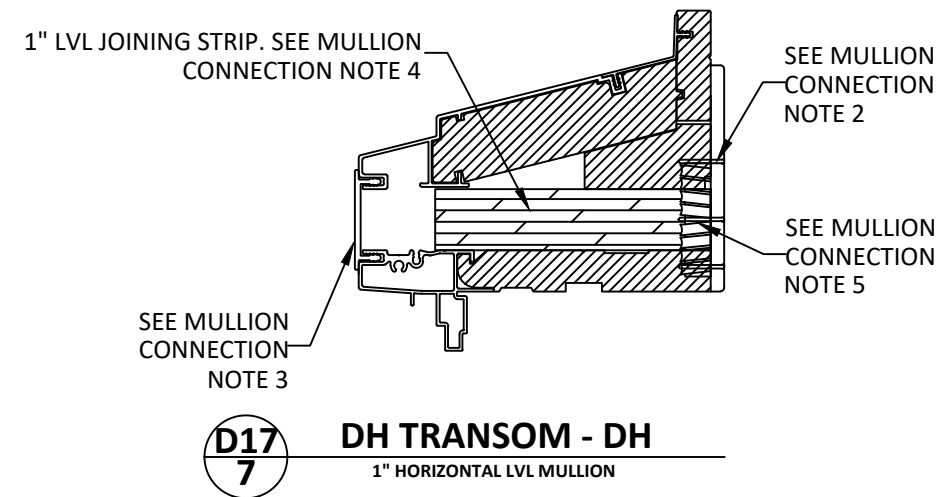
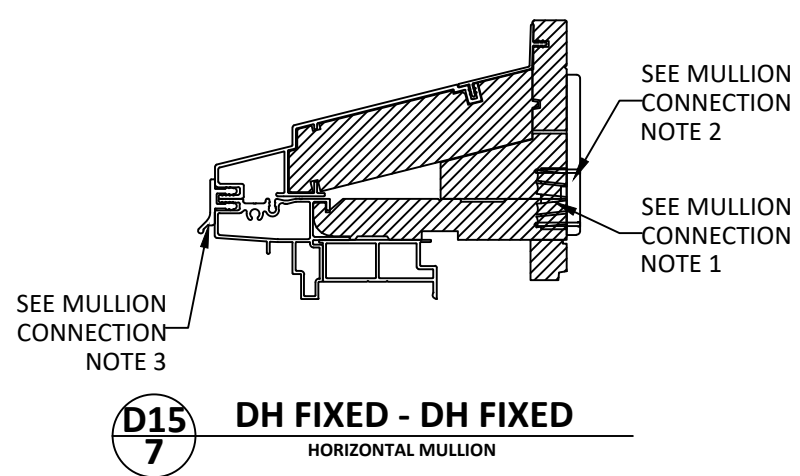
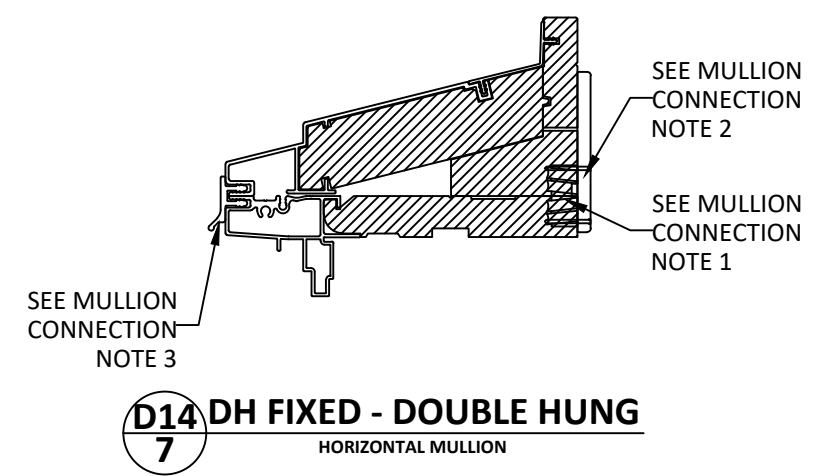
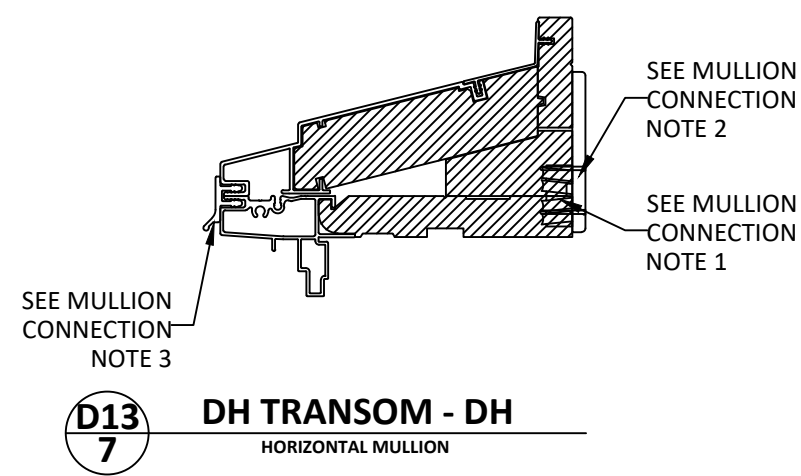
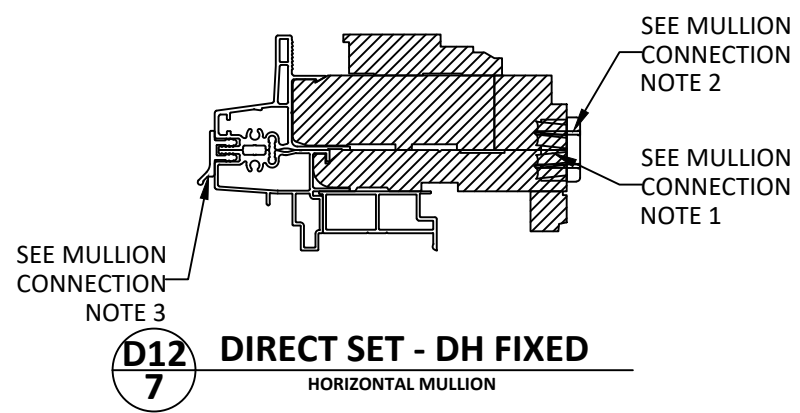
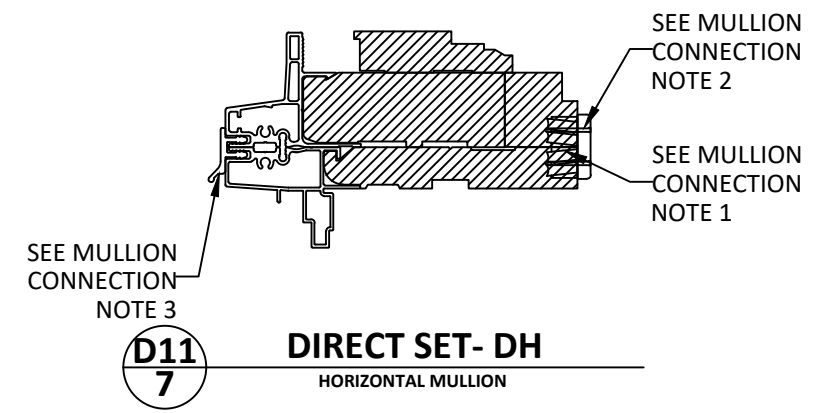
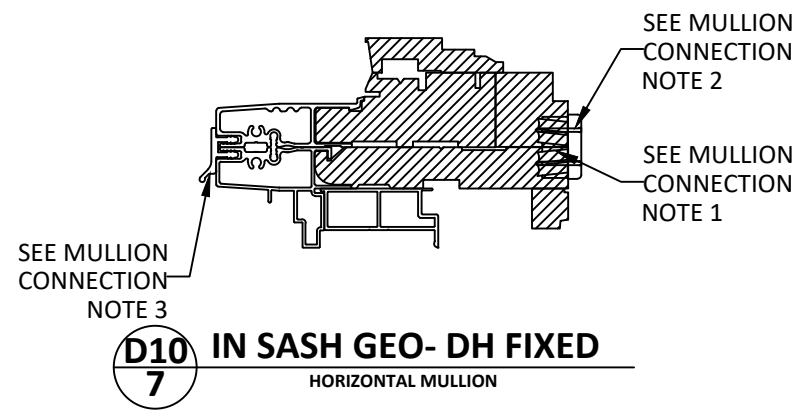
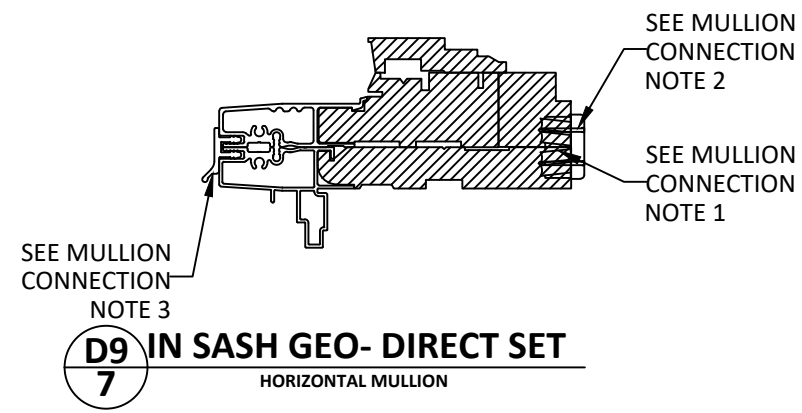
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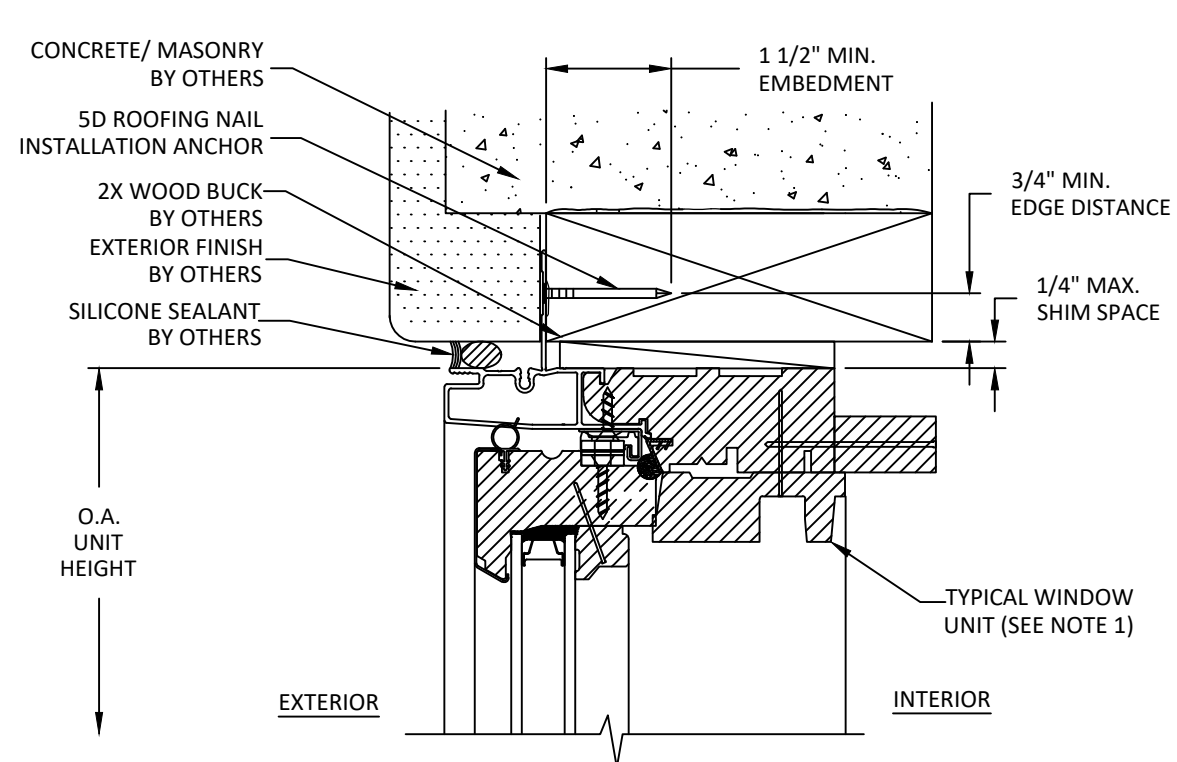


MULLION GROUP	TABLE
DOUBLE HUNG	2

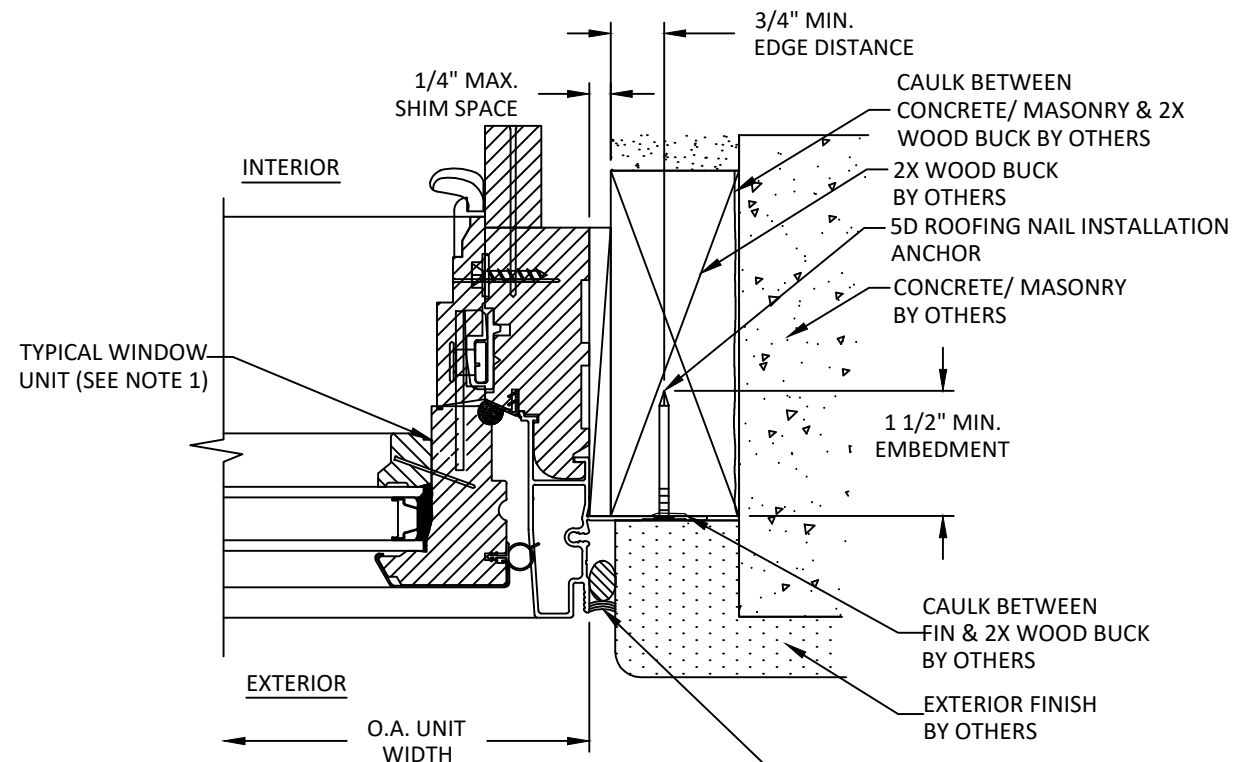
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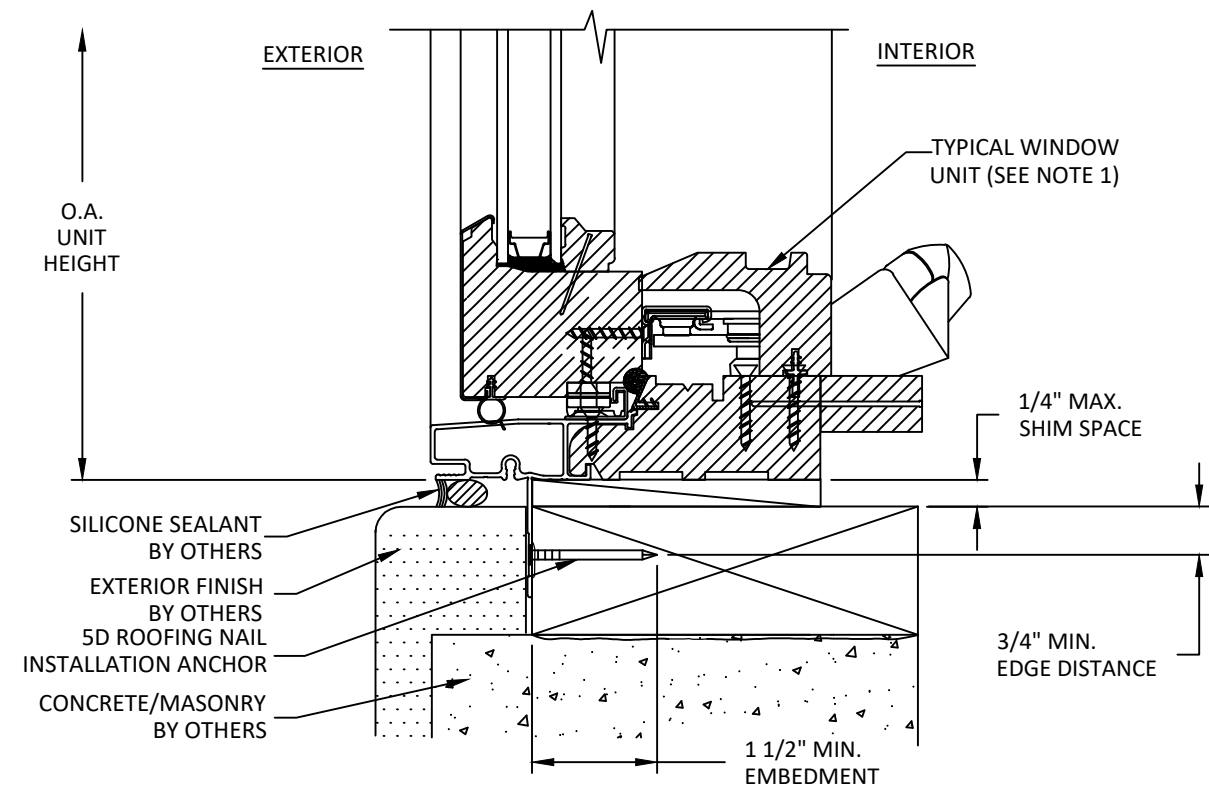
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B
8 **VERTICAL SECTION**
HEAD - 2X WOOD BUCK
TYPICAL FOR ALL FRAMES



C
8 **HORIZONTAL SECTION**
JAMB - 2X WOOD BUCK
TYPICAL FOR ALL FRAMES



A
8 **VERTICAL SECTION**
SILL - 2X WOOD BUCK
TYPICAL FOR ALL FRAMES

WINDOW UNIT INSTALLATION NOTES

1. WINDOW UNIT SHOWN ON THIS SHEET IS TYPICAL AND SHALL BE USED FOR DIAGRAMMATIC PURPOSES ONLY. ALL FRAMES AND COMPONENTS SHOWN ON SHEETS 2-7 ARE QUALIFIED UNDER THIS APPROVAL.
2. ALL UNITS UNDER THIS APPROVAL SHALL BE INSTALLED THROUGH THE NAIL FIN, AS SHOWN ON THIS SHEET, USING 1-1/2" LONG 5D ROOFING NAILS SPACED 8" O.C. ON ALL SIDES OR INSTALLED THROUGH FRAME OR ANCHOR STRAP, AS SHOWN ON SHEET 9, WITH QUANTITIES AS SPECIFIED IN DETAIL G/9.
3. SPECIFIC ASPECTS OF THE UNITS BEING MULLED TOGETHER (GLASS, SEALANTS, HARDWARE, ETC.) SHALL BE AS SHOWN UNDER SEPARATE APPROVAL.



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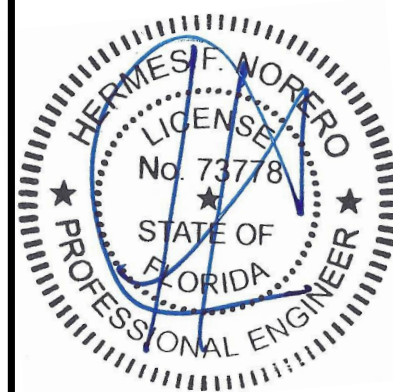
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WOOD MULLION ASSEMBLIES
(NON-HVHZ) (NON-IMPACT)
VERTICAL & HORIZONTAL
SECTIONS (1)

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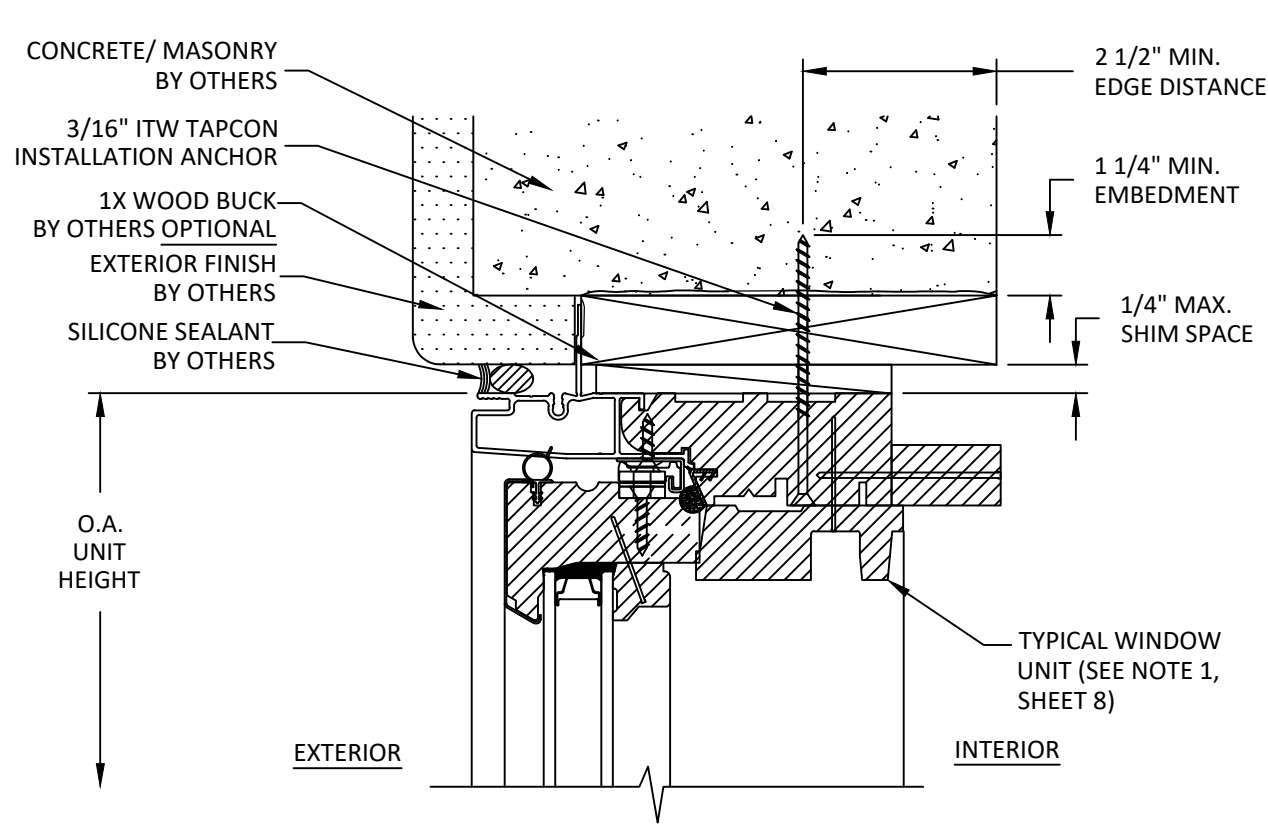
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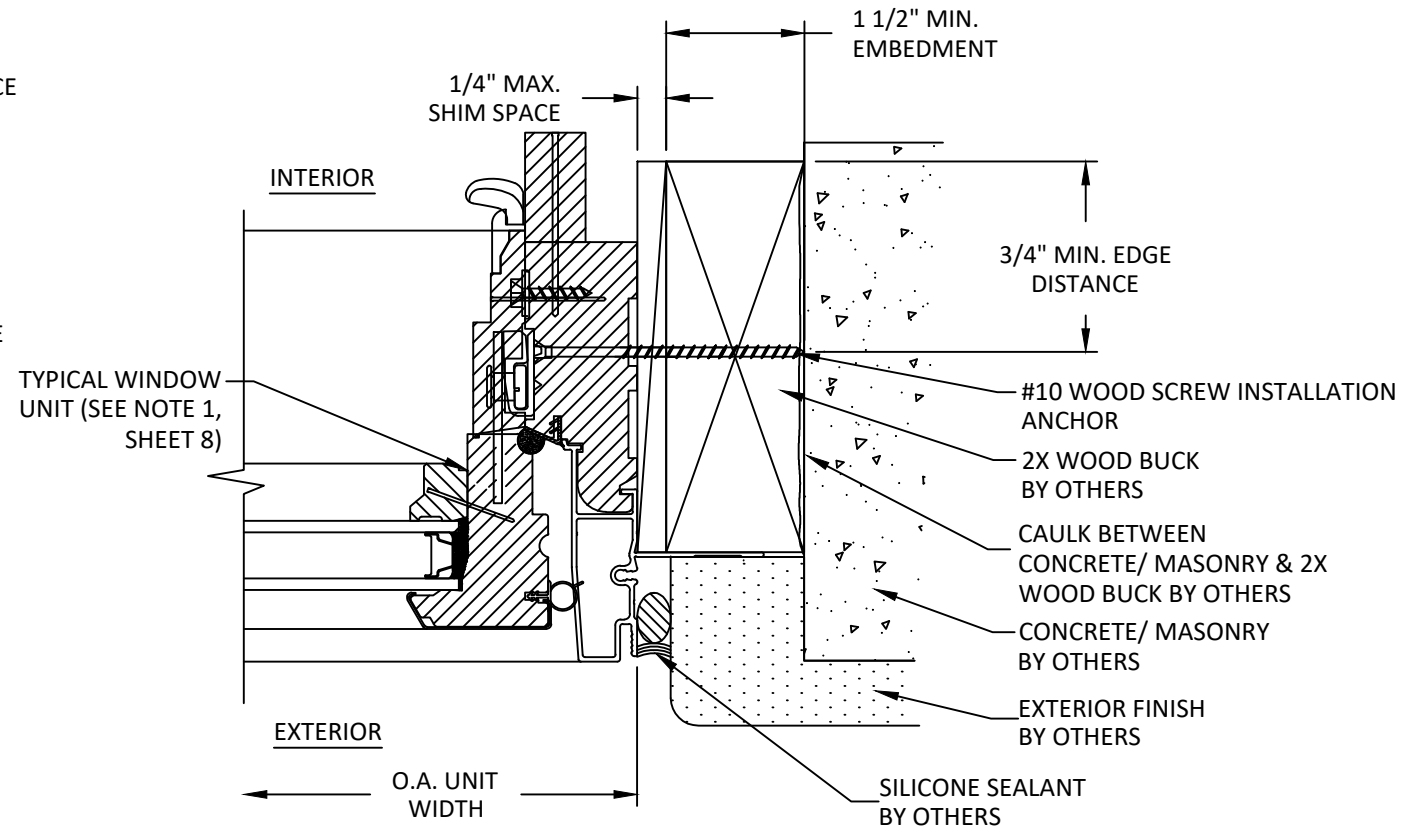
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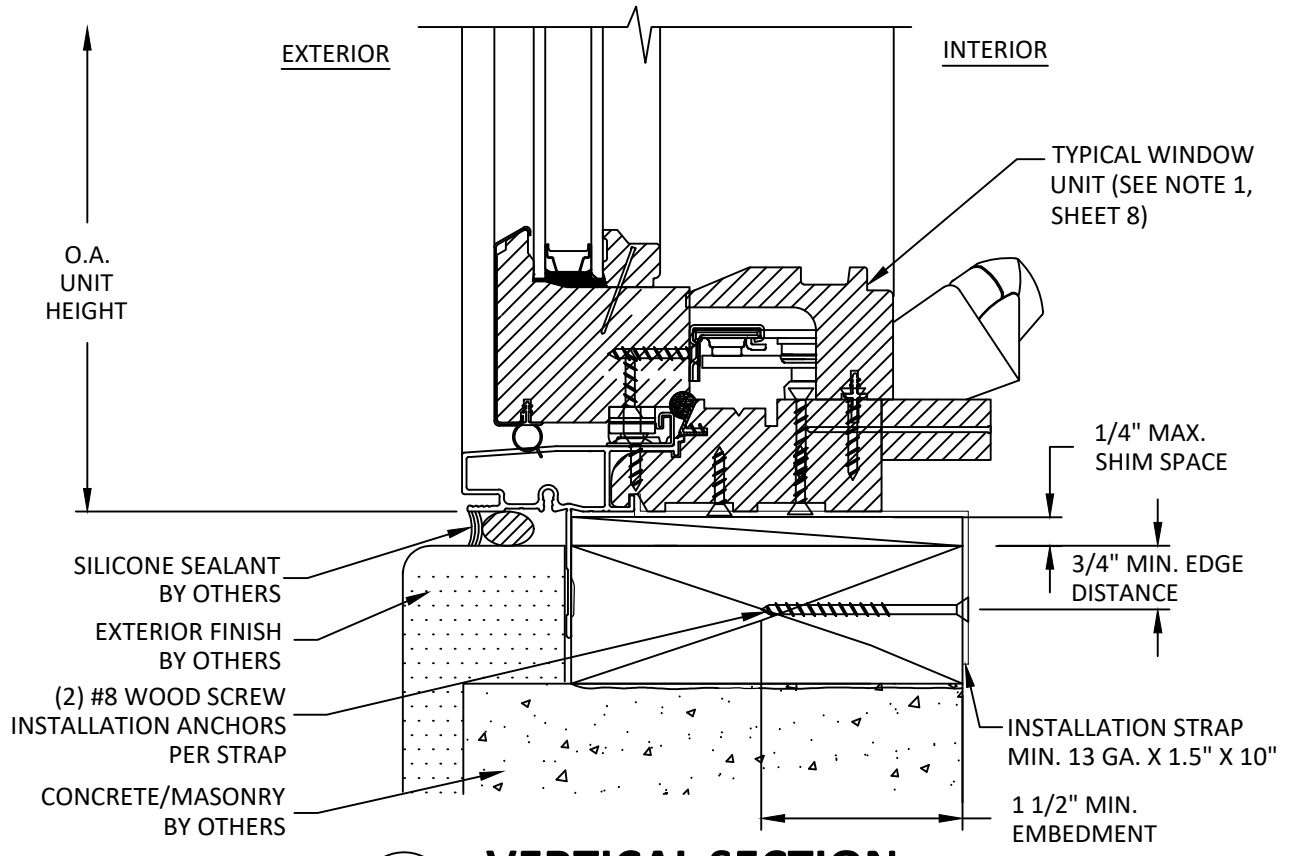
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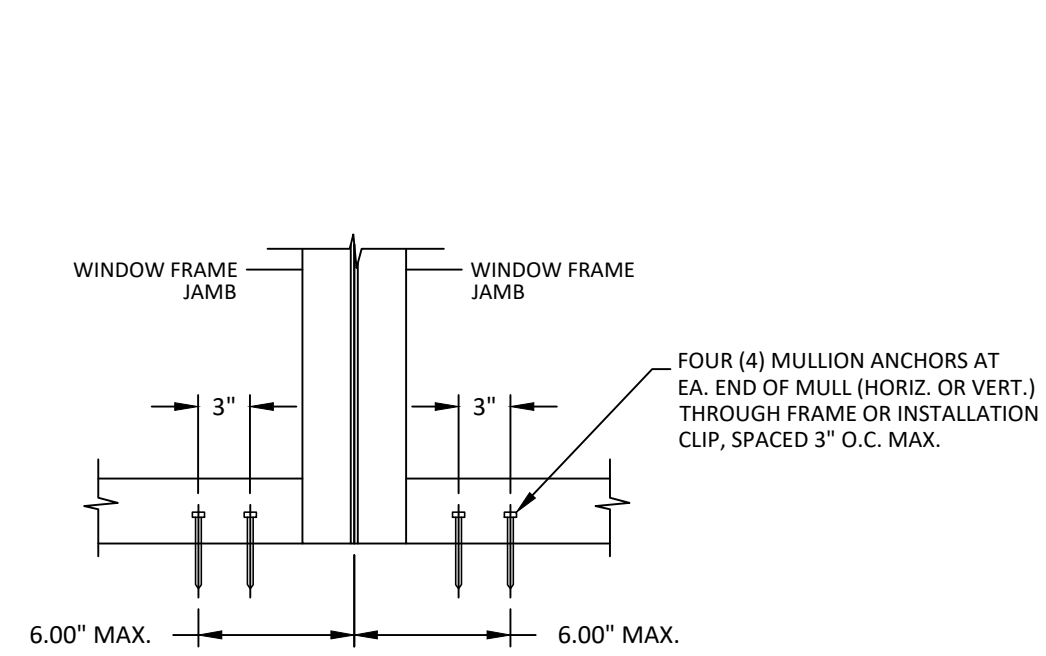
E
9 **VERTICAL SECTION**
HEAD - CONC./MASONRY - THROUGH FRAME
TYPICAL FOR ALL FRAMES



F
9 **HORIZONTAL SECTION**
JAMB - 2X WOOD BUCK - THROUGH FRAME
TYPICAL FOR ALL FRAMES



D
9 **VERTICAL SECTION**
SILL - 2X WOOD BUCK - ANCHOR STRAP
TYPICAL FOR ALL FRAMES



G
9 **FRONT VIEW**
MULLION ANCHOR DETAIL
THROUGH FRAME/INSTALLATION CLIP

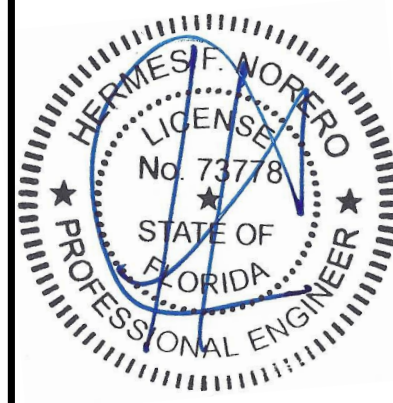


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VERTICAL & HORIZONTAL SECTIONS (2)
PREPARED BY: BUILDING DROPS, INC.
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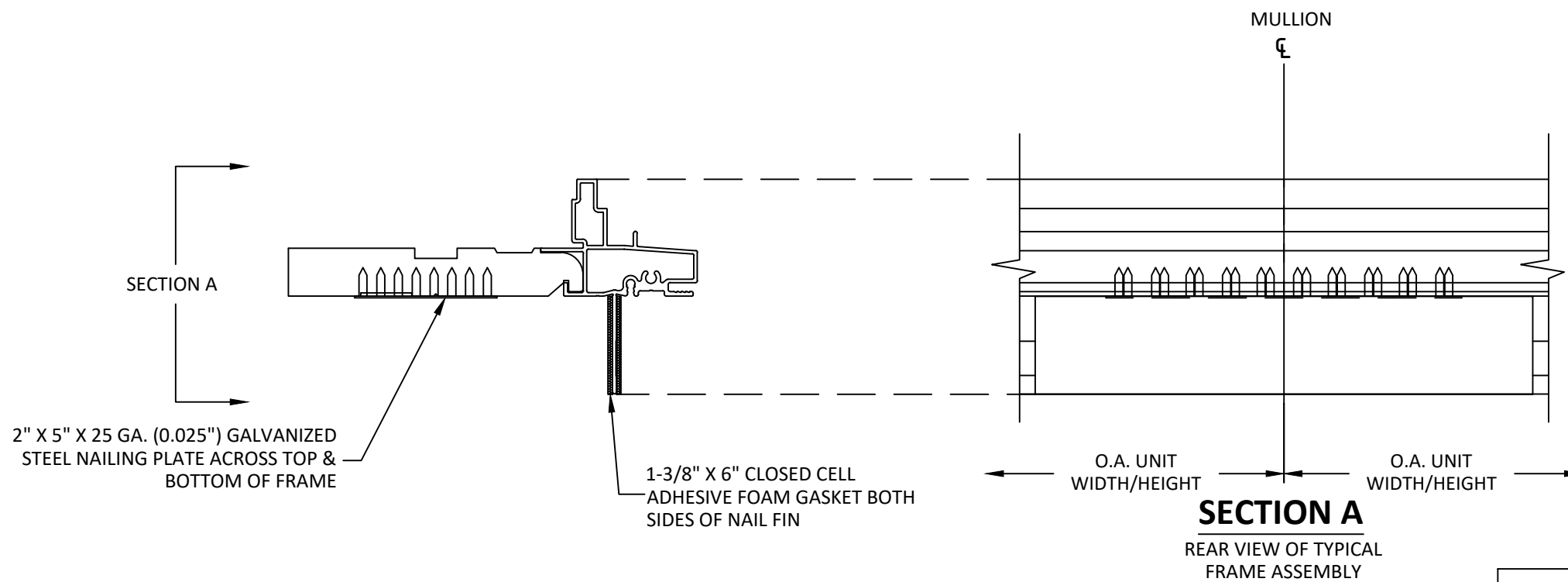


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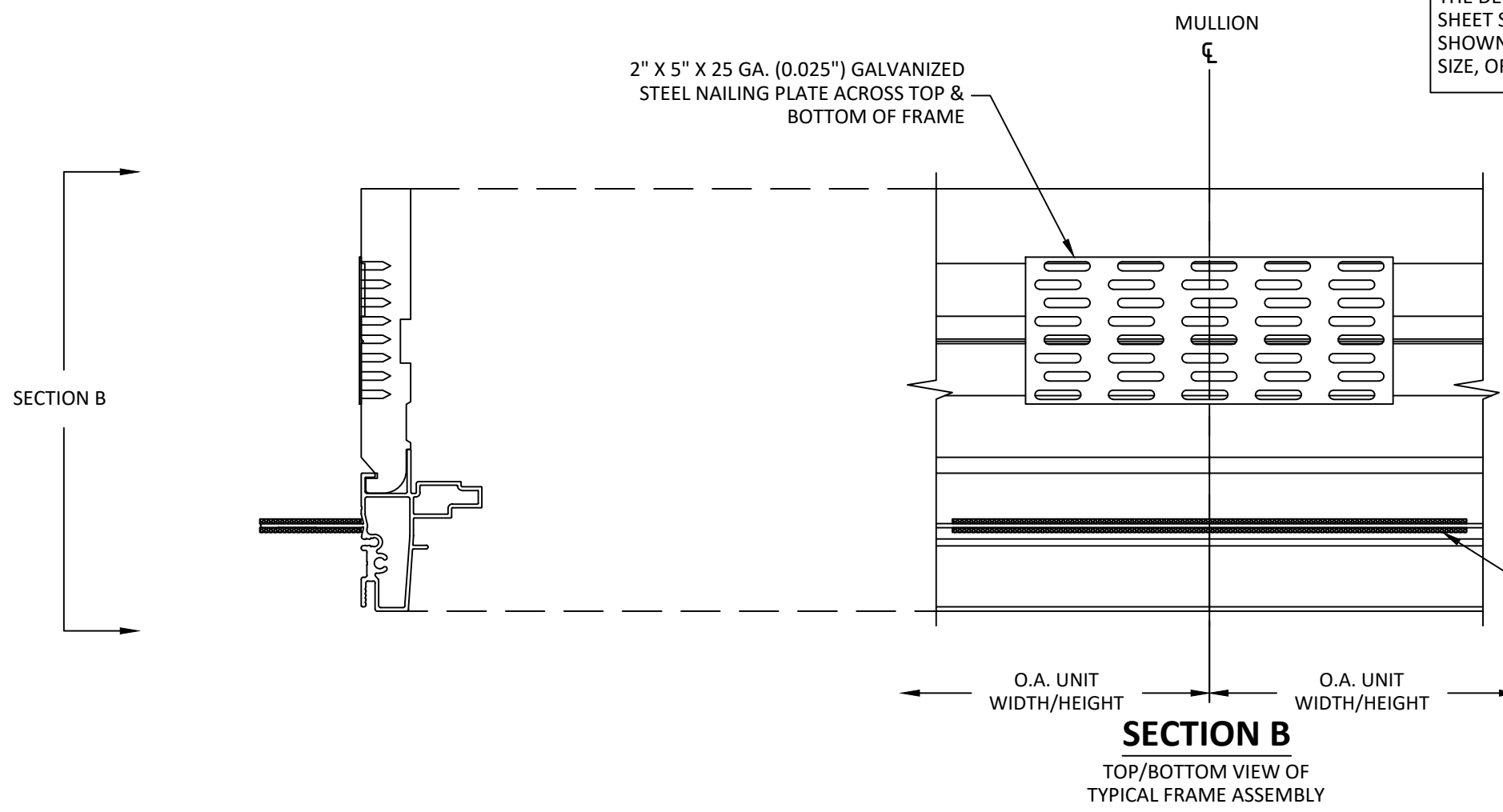
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SECTION A
REAR VIEW OF TYPICAL
FRAME ASSEMBLY

NOTE

THE DETAILS AND METHOD OF ASSEMBLY SHOWN ON THIS SHEET SHALL BE USED FOR ALL MULLION ASSEMBLIES SHOWN IN THIS APPROVAL REGARDLESS OF FRAME TYPE, SIZE, OR MULLION ORIENTATION



SECTION B
TOP/BOTTOM VIEW OF
TYPICAL FRAME ASSEMBLY



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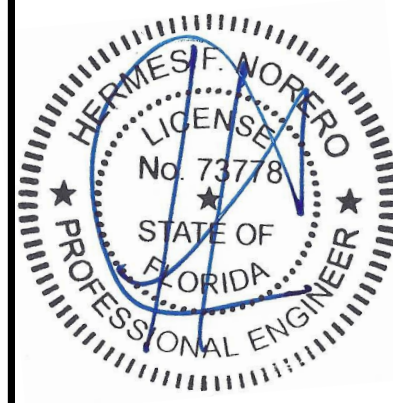
MULLION
CONNECTION DETAILS

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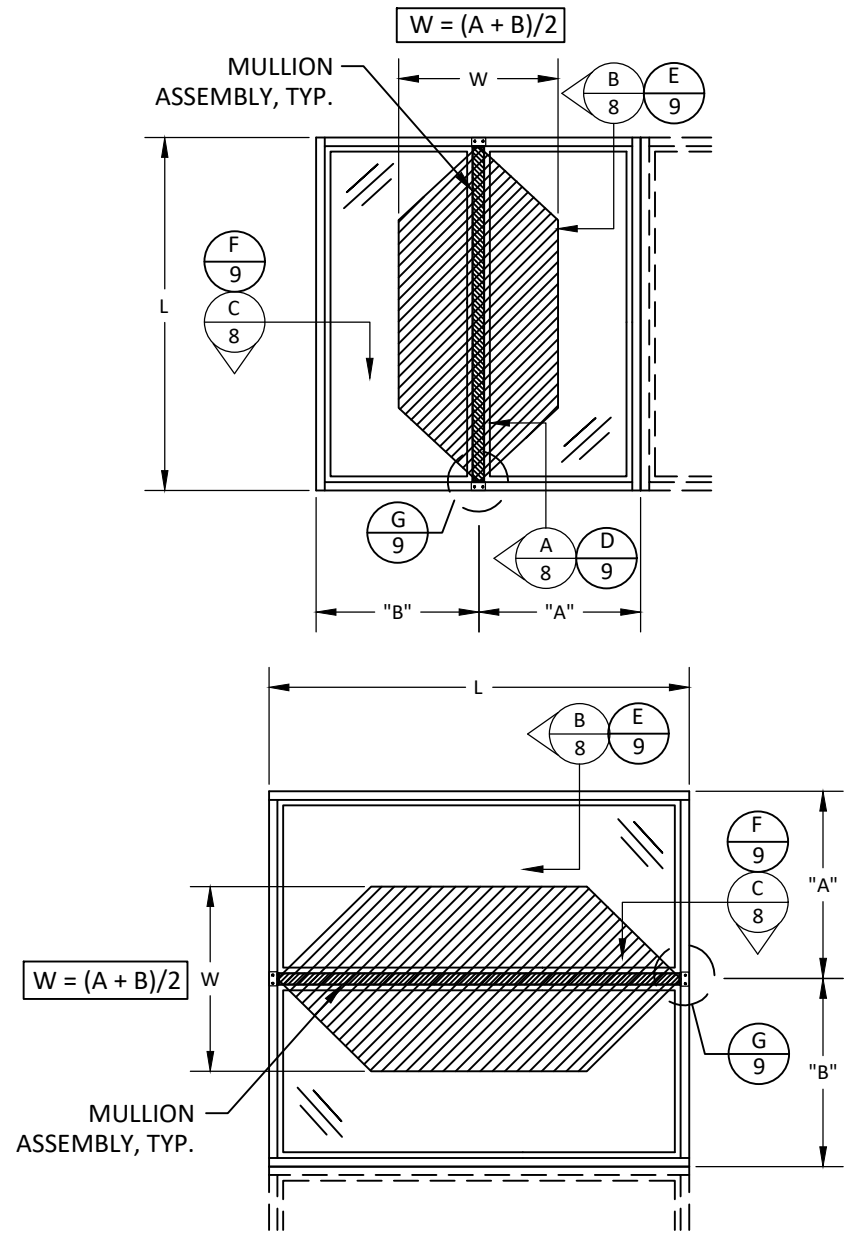
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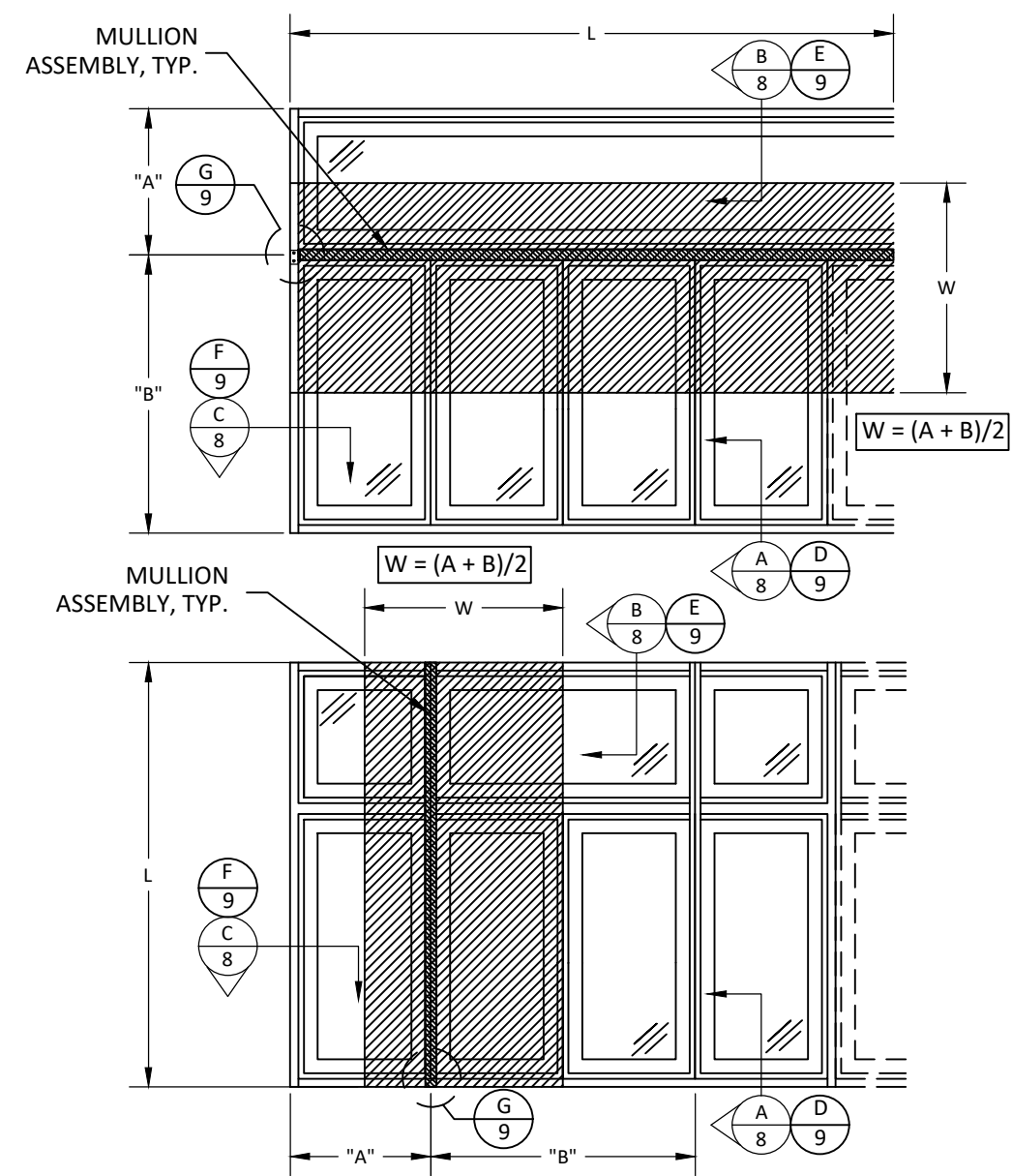
TABLE 1: ONE-WAY AND TWO-WAY MULLION DESIGN PRESSURE TABLE
CUSTOM COLLECTION ALUMINUM CLAD WOOD CASEMENT PRODUCT LINE

WIDTH 'W' (IN.)	SPAN 'L' (IN.)	DESIGN PRESSURE (PSF)	WIDTH 'W' (IN.)	SPAN 'L' (IN.)	DESIGN PRESSURE (PSF)	WIDTH 'W' (IN.)	SPAN 'L' (IN.)	DESIGN PRESSURE (PSF)
24	18	75.0	24	66	75.0	24	120	35.0
30		75.0	30		75.0	30		35.0
36		75.0	36		75.0	36		35.0
42		75.0	42		70.1	42		35.0
48		75.0	48		61.4	48		33.8
54		75.0	54		54.5	54		30.0
60	24	75.0	60	72	49.1	60	144	27.0
24		75.0	24		75.0	24		35.0
30		75.0	30		75.0	30		35.0
36		75.0	36		75.0	36		35.0
42		75.0	42		64.3	42		32.1
48		75.0	48		56.3	48		28.1
54	30	75.0	54	78	50.0	54	108	25.0
60		75.0	60		45.0	60		22.5
24		75.0	24		75.0	24		35.0
30		75.0	30		75.0	30		35.0
36		75.0	36		69.2	36		30.0
42		75.0	42		59.3	42		27.0
48	36	75.0	48	84	51.9	48	108	25.0
54		75.0	54		46.2	54		22.5
60		75.0	60		41.5	60		20.0
24		75.0	24		75.0	24		35.0
30		75.0	30		75.0	30		35.0
36		75.0	36		64.3	36		30.0
42	42	75.0	42	90	55.1	42	120	27.0
48		75.0	48		48.2	48		23.0
54		75.0	54		42.9	54		20.0
60		75.0	60		38.6	60		17.0
24		75.0	24		75.0	24		35.0
30		75.0	30		72.0	30		30.0
36	48	75.0	36	96	60.0	36	120	25.0
42		75.0	42		51.4	42		22.0
48		75.0	48		45.0	48		19.0
54		75.0	54		40.0	54		17.0
60		75.0	60		36.0	60		15.0
24		54	75.0		24	100		75.0
30	75.0		30	67.5	30		30.0	
36	75.0		36	56.3	36		25.0	
42	75.0		42	48.2	42		20.0	
48	75.0		48	42.2	48		18.0	
54	75.0		54	37.5	54		16.0	
60	60	67.5	60	108	33.8	60	120	22.5
24		75.0	24		75.0	24		35.0
30		75.0	30		64.8	30		30.0
36		75.0	36		54.0	36		25.0
42		75.0	42		46.3	42		20.0
48		75.0	48		40.5	48		18.0
54	60	66.7	54	108	36.0	54	120	22.5
60		60.0	60		32.4	60		19.0
24		75.0	24		75.0	24		35.0
30		75.0	30		60.0	30		25.0
36		75.0	36		50.0	36		20.0
42		75.0	42		42.9	42		17.0
48	60	67.5	48	108	37.5	48	120	16.0
54		60.0	54		33.3	54		14.0
60	60	54.0	60	108	30.0	60	120	12.5

ONE-WAY MULLIONS



TWO-WAY MULLIONS



NOTES:

- DESIGN PRESSURES IN TABLE ARE APPLICABLE TO BOTH ONE WAY AND TWO WAY MULLION CONDITIONS USING CUSTOM COLLECTION ALUMINUM CLAD WOOD CASEMENT PRODUCT LINE.
- 'ONE-WAY' MULLIONS REFER TO EITHER VERTICAL TWIN OR HORIZONTAL STACKED ASSEMBLIES SIMILAR TO THOSE DIAGRAMMED ON THIS SHEET.
- 'TWO-WAY' MULLIONS REFER TO INTERSECTING MULLIONS IN EITHER A 'T' OR 'X' CONFIGURATIONS SIMILAR TO THOSE DIAGRAMMED ON THIS SHEET.
- WINDOWS MAY BE INTERMIXED COMBINATIONS OF FRAMES AS SHOWN ON SHEETS 2-5.
- DESIGN PRESSURES LISTED ABOVE SHALL BE READ AS POSITIVE AND NEGATIVE PRESSURES.
- DESIGN PRESSURES SHALL BE GOVERNED BY THE LESSER OF THE MULLION ASSEMBLY (LISTED IN TABLE) OR INDIVIDUAL WINDOW UNIT.
- INDIVIDUAL WINDOW UNITS SHALL BE UNDER SEPARATE APPROVAL.



JELD-WEN, inc.
 3737 LAKEPORT BOULEVARD
 KLAMATH FALLS, OR 97601
 PH: (541) 882-3451 FX: (541) 850-2609

TITLE: CUSTOM COLLECTION ALUMINUM CLAD WOOD MULLION ASSEMBLIES (NON-HVHZ) (NON-IMPACT)

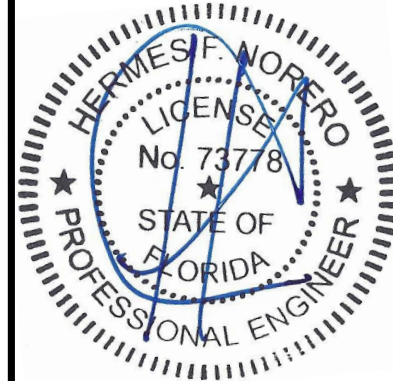
TABLE 1: DESIGN PRESSURE RATINGS

PREPARED BY: BUILDING DROPS, INC.
 398 E. DANIA BEACH BLVD., STE. 338
 DANIA BEACH, FL 33004
 PH: (954) 399-8478
 FAX: (954) 744-4738
 WEB: www.buildingdrops.com



REMARKS	BY	DATE
6TH FBC CODE CHANGE	CL	8.31.17
TABLE UPDATES	SM	7.18.19
7TH FBC CODE CHANGE	SR	3.30.20
8TH FBC CODE CHANGE	MG	2.08.23

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HERMES F. NORERO, P.E.
 FLORIDA P.E. No 73778
 BUILDING DROPS, INC
 398 E. DANIA BEACH BLVD. # 338
 DANIA BEACH, FL 33004
 FBPE CERT. OF AUTHORIZATION No. 29578

DATE:	08.13.18	
DWG. BY:	CL	CHK. BY: HFN
SCALE:	NTS	
DWG. #:	JW068	

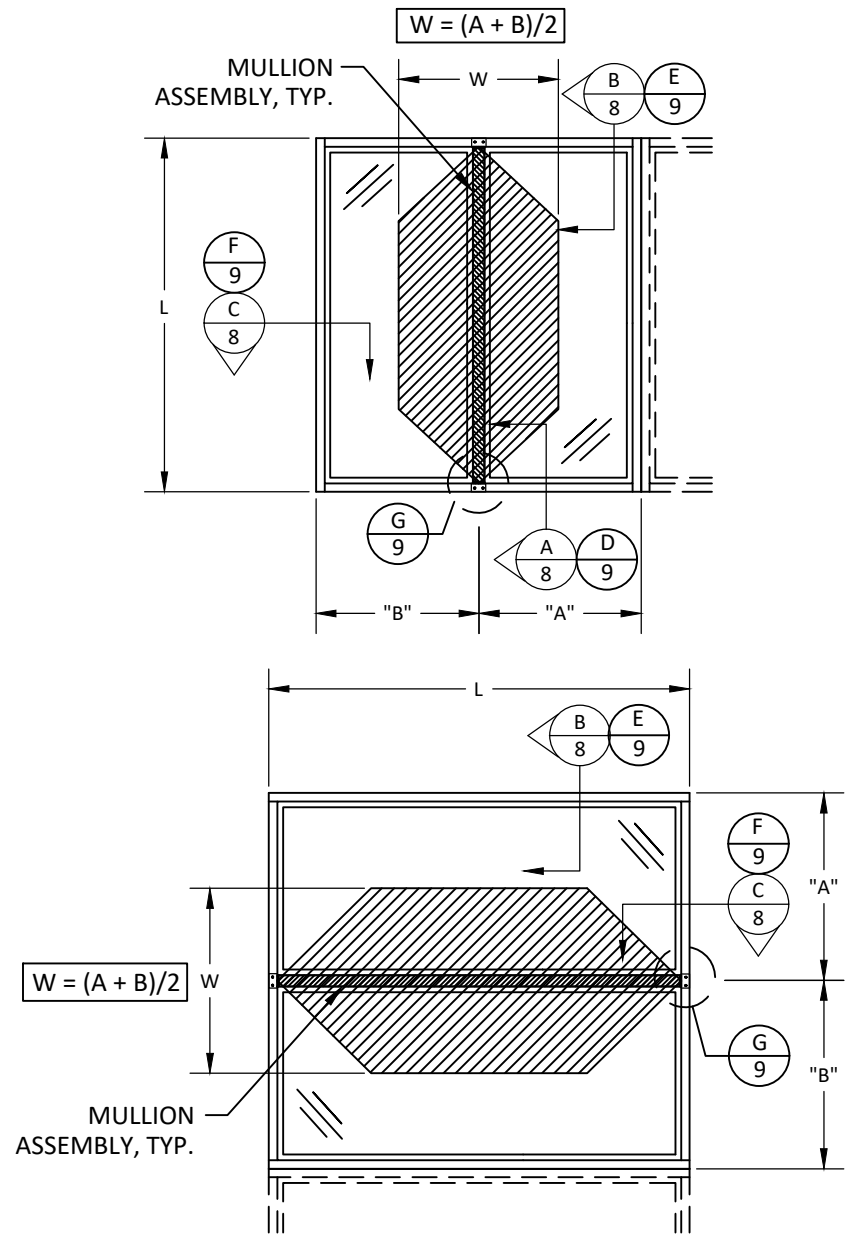
SHEET: 11 OF 12

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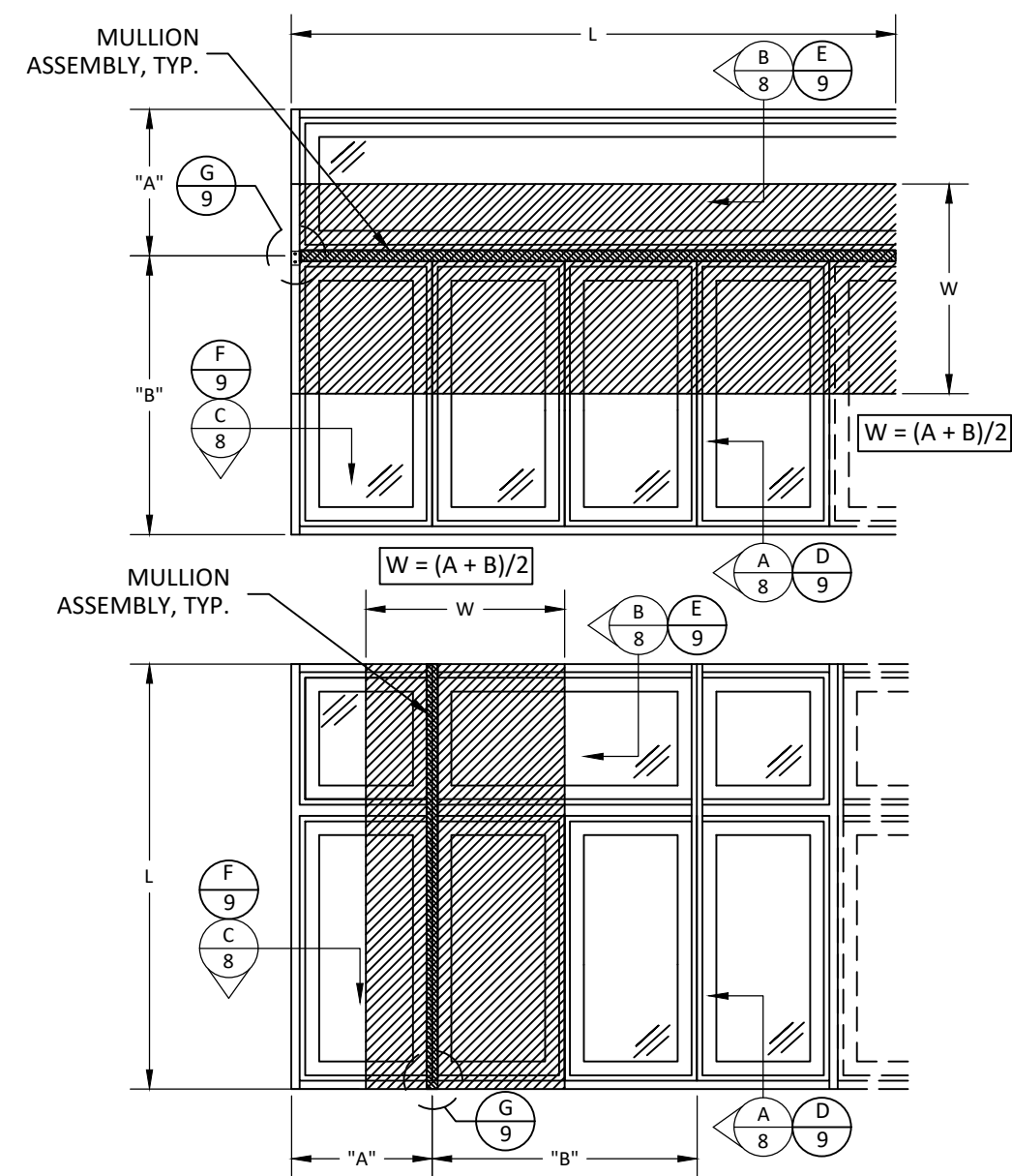
TABLE 2: ONE-WAY AND TWO-WAY MULLION DESIGN PRESSURE TABLE
CUSTOM COLLECTION ALUMINUM CLAD WOOD DOUBLE HUNG PRODUCT LINE

WIDTH 'W' (IN.)	SPAN 'L' (IN.)	DESIGN PRESSURE (PSF)	WIDTH 'W' (IN.)	SPAN 'L' (IN.)	DESIGN PRESSURE (PSF)	WIDTH 'W' (IN.)	SPAN 'L' (IN.)	DESIGN PRESSURE (PSF)
24	18	75.0	24	66	75.0	24	120	60.0
30		75.0	30		75.0	30		48.0
36		75.0	36		72.7	36		40.0
42		75.0	42		62.3	42		34.3
48		75.0	48		54.5	48		30.0
54		75.0	54		48.5	54		26.7
60	24	75.0	60	72	43.6	60	144	24.0
24		75.0	24		75.0	24		50.0
30		75.0	30		75.0	30		40.0
36		75.0	36		66.7	36		33.3
42		75.0	42		57.1	42		28.6
48		75.0	48		50.0	48		25.0
54	30	75.0	54	78	44.4	54	108	22.2
60		75.0	60		40.0	60		20.0
24		75.0	24		75.0	24		75.0
30		75.0	30		73.8	30		73.8
36		75.0	36		61.5	36		61.5
42		75.0	42		52.7	42		52.7
48	36	75.0	48	84	46.2	48	126	46.2
54		75.0	54		41.0	54		41.0
60		75.0	60		36.9	60		36.9
24		75.0	24		75.0	24		75.0
30		75.0	30		68.6	30		68.6
36		75.0	36		57.1	36		57.1
42	42	75.0	42	90	49.0	42	135	49.0
48		75.0	48		42.9	48		42.9
54		75.0	54		38.1	54		38.1
60		75.0	60		34.3	60		34.3
24		75.0	24		75.0	24		75.0
30		75.0	30		64.0	30		64.0
36	48	75.0	36	96	53.3	36	144	53.3
42		75.0	42		45.7	42		45.7
48		75.0	48		40.0	48		40.0
54		75.0	54		35.6	54		35.6
60		68.6	60		32.0	60		32.0
24		75.0	24		75.0	24		75.0
30	75.0	30	60.0	30	60.0			
36	54	75.0	36	100	50.0	36	150	50.0
42		75.0	42		42.9	42		42.9
48		75.0	48		37.5	48		37.5
54		66.7	54		33.3	54		33.3
60		60.0	60		30.0	60		30.0
24		75.0	24		72.0	24		72.0
30	75.0	30	57.6	30	57.6			
36	60	75.0	36	108	48.0	36	162	48.0
42		75.0	42		41.1	42		41.1
48		66.7	48		36.0	48		36.0
54		59.3	54		32.0	54		32.0
60		53.3	60		28.8	60		28.8
24		75.0	24		66.7	24		66.7
30	75.0	30	53.3	30	53.3			
36	60	75.0	36	108	44.4	36	162	44.4
42		68.6	42		38.1	42		38.1
48		60.0	48		33.3	48		33.3
54		53.3	54		29.6	54		29.6
60		48.0	60		26.7	60		26.7

ONE-WAY MULLIONS



TWO-WAY MULLIONS



NOTES:

- DESIGN PRESSURES IN TABLE ARE APPLICABLE TO BOTH ONE WAY AND TWO WAY MULLION CONDITIONS USING CUSTOM COLLECTION ALUMINUM CLAD WOOD DOUBLE HUNG PRODUCT LINE.
- 'ONE-WAY' MULLIONS REFER TO EITHER VERTICAL TWIN OR HORIZONTAL STACKED ASSEMBLIES SIMILAR TO THOSE DIAGRAMMED ON THIS SHEET.
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- WINDOWS MAY BE INTERMIXED COMBINATIONS OF FRAMES AS SHOWN ON SHEETS 6-7.
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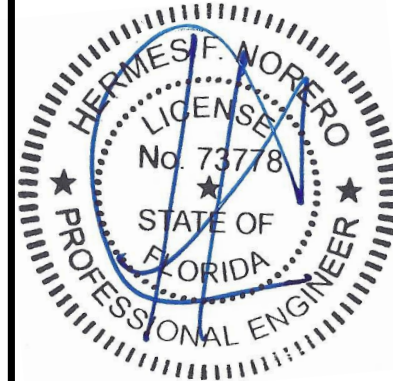
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SHEET: 12 OF 12